

Industrial Maintenance Services
Machine Tool Work Orders (continued)

N00421-03-R-0060

Ticket Number	Date Created	Description
105821	04/04/01	Test stand #10 has a clog filter light. Work stoppage
105841	04/04/01	Small auto clave, vacuum problem
105843	04/04/01	Mandrel failed measurement calibration. Repair as needed. Need to realign pins
105850	04/04/01	Mandrel failed measurement calibration. Repair as needed.
105851	04/04/01	Mandrel failed measurement calibration. Repair as needed.
105853	04/04/01	Mandrel failed measurement calibration. Repair as needed.
105863	04/04/01	Monarch lathe gears jammed
105865	04/04/01	Dyno does not control engine NF speed. Work stoppage.
105881	04/05/01	No water in P-507 test cell.
105882	04/05/01	Mandrel failed measurement calibration. Repair as needed.
105883	04/05/01	Mandrel failed measurement calibration. Repair as needed.
105885	04/05/01	Mandrel failed measurement calibration. Repair as needed.
105891	04/05/01	Belts has come off the blower on our small oven, this is a work stoppage. Thanks
105902	04/05/01	Need oil removed from air lines on the F402 FMU test stand. Work stop
105907	04/05/01	Clausing lathe in the small lathe room is making a strange noise please check out
105913	04/05/01	Stacker 052 is jammed up. Needs repaired
105916	04/05/01	Repair feed mechanism on Bridgeport mill.
105941	04/05/01	RCA test stand #6 will not come on line work stoppage
105944	04/05/01	ASE pump room has excessive water dripping or leaking from the ceiling. Investigate problem and repair if within monetary limit.
105977	04/05/01	Chain is off on conveyor for transfer station. Silver streak. - work stoppage!
105981	04/05/01	Change filter paper in coolant system.(#2 sip)
106000	04/06/01	Set-up energpac system for balancing tooling.
106008	04/06/01	Lapmaster requires is leaking and requires cleaning and a new turntable/work stop/
106016	04/06/01	ASE pump room has excessive water dripping or leaking from the ceiling. Investigate problem and repair if within monetary limit.
106019	04/06/01	PMB blaster needs adjusting
106034	04/06/01	The blasting hose for this machine ruptured. Please replace it as soon as possible.
106045	04/06/01	ASE pump room has excessive water dripping or leaking from the ceiling. Investigate problem and repair if within monetary limit.
106080	04/06/01	Attn: H&H work station 3 chains and stops not equal making containers jam upon entering station
106094	04/06/01	Ruptured disc in test stand. W/S hazardous test area J79 main fuel pump stand
106097	04/07/01	Oil cart on flight line side of H46 hangar has oil leakage beneath the cart. Please check.

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Ticket Number	Date Created	Description
106103	04/09/01	Remove motors from AEP 100 tank
106118	04/09/01	Change all filters on each oil tanks.
106126	04/09/01	Work stoppage!!! Hydraulic leak in vertical spindle. Also!! The housing on the "A" axis needs tightening. Fitting for coolant on the vertical spindle needs tightened.
106136	04/09/01	Repair stackers as needed
106137	04/09/01	Repair stackers as needed
106141	04/09/01	Hydraulic. Not working. Doors will not open properly. This is on the Heald grinder. Thanks
106142	04/09/01	Belts on the large oven are squealing, needs some attention. Thanks
106151	04/09/01	The high frequency on Lincoln welding is not working properly.
106164	04/09/01	Need help adjusting fan direction.
106178	04/09/01	Spline that connects to the aft. Trans bent. Work stop!!! Thanks
106244	04/09/01	Doors won't stay up on the water tower (work stoppage) thank you.
106247	04/09/01	Cable on dev door off work stoppage
106251	04/09/01	T-64 fuel control test stand high press. Air inoperable Work stoppage.
106254	04/10/01	Mechanical problem
106257	04/10/01	Please check scrubber CR2R exhaust system on roof of plating shop. Fan is making alot of noise.
106267	04/10/01	Small pressure washer house. Have a hole in it work stoppage
106355	04/10/01	The electronic ideal pro-stencil machine has a bad motor and a broken belt. The motor and belt moves the cutter from side to side.
106359	04/10/01	Purge air too high/work stop/
106366	04/10/01	Vacuum pump on version stopped up. need ASAP work stoppage.
106374	04/10/01	Check butterfly valve on cooling air turbine test cell. Work stoppage.
106399	04/11/01	Install new fuel shutoff valve in test cell #1 bldg 133 contact for information,
106456	04/11/01	Spray nozzle hose in clearer split.
106471	04/11/01	Filter clog light on #5 RCA test
106508	04/12/01	P3 regulator inoperable/work stop/
106536	04/12/01	Bearing has gone out on the T-58 comp balancing machine, we are at a work stoppage, for this machine.
106544	04/12/01	Repair broken valves in mechanical vacuum pump.
106545	04/12/01	Assist in repairs to HF furnace.
106579	04/12/01	Expedite - work stoppage - place tooling points as per engineering instructions on right hand slat fixture. Contact for instructions.
106610	04/12/01	Overspeed regulator on starter test cell works intermittently. Work stoppage
106621	04/13/01	Expedite - work stoppage - place tooling points as per engineering instructions on right hand slat fixture. Contact for instructions,

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Ticket Number	Date Created	Description
106622	04/13/01	Y axis table is jammed on the vertical mill
106640	04/13/01	Taper attachment stripped
106715	04/13/01	Assemble face alignment inspection table as need. Work stoppage for 2 weeks. Machine shop has brought the head and other parts back to shop, to be installed.
106733	04/13/01	Stacker #5 fore fork centered too far left causing overhang error each pull
106734	04/13/01	In and out feed inoperable
106742	04/16/01	Check Gearbox noise on start-up.
106756	04/16/01	Repair leaking chilled water leak on dowty 3013 test stand.
106802	04/16/01	Remove, repair and re-install water balancing valve in APU test cell #11 attn: shop 65100
106807	04/16/01	Remove, repair and re-install water balancing valve in APU test cell #11 attn: shop 65100
106808	04/16/01	Remove, repair and re-install water balancing valve in APU test cell #11 attn shop 65100
106821	04/16/01	Replace the part and repair as needed, to get shotpeen machine back on line. Work stoppage,
106822	04/16/01	Bridgeport mill coolant tank needs to be hooked up and make functional. Replace coolant hoses and check operation. Safety problem has to have coolant tank for machine berrilum copper
106823	04/16/01	Small universal mill, machine needs to be leveled, rocks when putting hands on machine, moves 1/4 inch base not solid.
106841	04/17/01	Change inlet valve from normal close to normal open.
106848	04/17/01	Vacuum pump frozen for ASE/
106865	04/17/01	Large autoclave main cool problem
106913	04/17/01	Replace belt on bevel grinder, replace and repair splash guard, guard laying on table. This machine is located in the blade shop
106914	04/17/01	Low air pressure on furnace in hot air channel.
106947	04/18/01	Test stand #7 has an RPM fluctuation
106953	04/18/01	Rust remover tank stem temperature is not to operate levold work stoppage.
106965	04/18/01	Adjust back lass in machine
106993	04/18/01	Check bearing and belt. Making loud noise.
106997	04/18/01	Arbor press leaking at relief valve & has a broken pin on anvil work stoppage
107017	04/18/01	Check Agie cooler
107032	04/18/01	Valve housing test stand hydraulic. Boost pump filter clogged. Work stoppage.
107037	04/18/01	#5 T58 mechanical test stand. 2 HP motor down and inoperable, work stoppage.
107057	04/19/01	Assist in set up of ODI machine in bearing shop
107058	04/19/01	Need two bolt holes on tail stock repaired

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Ticket Number	Date Created	Description
107061	04/19/01	Chain on x-ray yoke needs to be tightened . Loose chain is causing whole yoke assembly to vibrate .
107068	04/19/01	Install new air lines and cold water lines in test cell #5 to accommodate new test stands. Per attached drawings PE 19000 and PE 18762.
107109	04/19/01	Spline that connects to the aft. Trans bent
107116	04/19/01	Garnet hopper at waterknife needs to be emptied. Work stoppage on garnet system!
107124	04/19/01	Pulsating in bypass causing damage to P3 bellows and tach housing seals. Occurs in both ASE 3 & ASE 5 /
107128	04/19/01	RCA room #3 low pressure pump is noisy
107143	04/19/01	Mechanical problem
107184	04/20/01	Small autoclave no faw. Cooling water - no vacuum header b
107188	04/20/01	Attention 652 inspect urethane cover on top robot
107213	04/20/01	Boost pump gearbox #3 in RCA show high levels of vibration in bearing bands. Replace gearbox & realign. Charge to PDM #7F5KS63
107215	04/20/01	Test cell entry bearings on door
107216	04/20/01	Arm on safety switch was removed and repaired. We need instructions to properly install this arm back on the test cell. Ticket number this was repaired, 106178, request the person doing the repair on the test cell return and assist us installing the arm.
107229	04/20/01	Taper attachment not working.
107231	04/20/01	Oil leaking and feed selections are difficult. Please check.
107240	04/21/01	Large autoclave has a bad actuator valve that needs to be fixed before we can operate. Has both autoclaves down for work .
107257	04/23/01	Fix wave cover on NC Bullard
107289	04/23/01	Hard anodize tank #033 is not cooling down properly. The chiller is running, but the tank will not cool down. This is a work stoppage. Thanks
107297	04/23/01	Temperature probe for tank-162 appears to be malfunctioning. This could make the solution get too hot, possibly creating a hazard. The cleaning shop needs this process for production on a daily basis. Work stoppage!
107318	04/23/01	Repair stackers as needed
107320	04/23/01	Repair stackers as needed
107330	04/23/01	Large autoclave pump problems
107341	04/23/01	Stacker down - need as soon as possible!!!!!!!!!!!!
107386	04/24/01	Replace NF drive cable on ASE 3 work stop
107425	04/24/01	Real bad noise coming from the motor or belts. Needs attention soon as possible
107427	04/24/01	Bullard Dynatrol 36" VTL fix coolant tank
107435	04/24/01	Repair hot zone insulation facing, its falling apart.
107448	04/24/01	Stacker - load mishandled - need ASAP - thanks
107474	04/25/01	E-2 cup seal tester gauge needs to be calibrated before it can be used.

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Ticket Number	Date Created	Description
107531	04/25/01	Disassemble diamond dresser attachment.
107561	04/25/01	Burst disc/work stop/
107587	04/25/01	Attn: 06110 sling test. Load test and certify new shackles for mobile crane rigging. Contact 6.3.611 for additional information
107591	04/25/01	Small autoclave door ring safety lock not working.
107593	04/25/01	Burner will not ignite in large autoclave
107606	04/25/01	CNC medallist lathe, crash on machine and X axis has jumped over the gib. X axis is off bed by 1/2 inch. Turret is angling back, due to the gap on the front side by the spindle.
107630	04/26/01	Work on taper attachment on clausung lathe in the small lathe room. thanks
107664	04/26/01	Replace high-pressure filters on test stand.
107697	04/26/01	Landis grinder across from radial drill making a loud noise. Coming from the hydraulic. Motor maybe....
107758	04/27/01	Please repair hose going to the left magnahelic gauge on scrubber aoh1. This needs to be repaired as soon as possible. Gauge is not working. Thanks
107779	04/27/01	Leak on test stand #1 in the RCA room needs repaired.
107782	04/27/01	Cradle assembly on balancer needs to be checked for proper alignment, fit, and function. Cradle support springs bent, pickup rod for right pickup bent. Work stoppage due to high product failure in the APU test cells. POC for info
107843	04/27/01	Stacker idle. May have timed-out. Need ASAP. Thanks.
107848	04/27/01	Tool changer fault on the new 5 axis toyoda in ramp building
107851	04/28/01	Please repair or replace the outside magnahelic gauge on D106 exhaust system 654. Gauge is not working properly.
107866	04/30/01	Pratt & Whitney NC jig bore-axis over travel
107879	04/30/01	Station #4 upper wash rack not operating correctly on automated NDI penetrant station.
107893	04/30/01	Chilled water to test stands off!
107894	04/30/01	There is a machine in the mechanical equipment room upstairs next to the copier, a machine is making a loud noise, it sounds that a bearing needs oil.
107898	04/30/01	Replace wind speed indicator at whirl tower.
107912	04/30/01	Attn 65200: elevator door keeps coming off hinges
107918	04/30/01	Need to fix AEP cover
107947	04/30/01	1 micron filter button popped/work stop
107950	04/30/01	Machine cutting taper
107951	04/30/01	Machine cutting taper
107952	04/30/01	Machine cutting taper-leblonde duel drive bed lathe
107960	04/30/01	Request someone do a load test on the rod inside of the booth in the paint shop. We need to set a weight limit on that rod. Post findings on the booth when completed. We need this done ASAP for iso inspection.

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Ticket Number	Date Created	Description
107962	04/30/01	The glass in the soda blast machine needs replaced.
107964	04/30/01	Traverse feed will not engage
107967	04/30/01	Water seal leaking work stoppage.
107994	05/01/01	Replace NF drive cable/work stop
108023	05/01/01	Fan on spray paint booth is making noise. Possible bearing failure. Work stoppage priority 1 this is a vent stack
108036	05/01/01	Inspect, refurbish, align, movement of door on Huffman.
108038	05/01/01	X axis will not hold position. Z axis will not feed sometimes
108054	05/01/01	Request someone do a load test on the rod inside of the booth in the paint shop. We need to set a weight limit on that rod. Post findings on the booth when completed. We need this done ASAP for iso inspection.
108069	05/01/01	Floor pump brake on stacker (1) appears to be leaking.
108087	05/01/01	Replace pump on parts washer, pump will not operate. Washer located in Reman area of AV8 hangar.
108095	05/02/01	Hustler lathe front turret will not index and when it does index it does not lock, this could be mechanical and electrical.....
108110	05/02/01	Oil seeping out of spindle on clausen lathe in the small lathe room.
108115	05/02/01	Prop shop shotpeen machine has a large hole in the return line. Work stoppage.
108123	05/02/01	Vacuum pump in instrument shop inoperable. work stoppage!
108138	05/02/01	Replace limit switch bracket on blaster
108174	05/02/01	Attn 65200: elevator door keeps coming off hinges.
108177	05/02/01	Attn: H&H stacker no2 hits conveyer when in cal mode
108180	05/02/01	Change brakes on starter test cell.
108185	05/02/01	Hole in hose running from pot on PMB small blaster
108221	05/03/01	Raise chill water pipes
108232	05/03/01	PMB blasting booth inoperable has hole in black supply line work stoppage
108255	05/03/01	Got a broke air line on top of Trumpf. Thanks
108270	05/03/01	Water leaking work stoppage
108272	05/03/01	Need left hand glove replaced on PMB blaster
108281	05/04/01	Boost & high-pressure pump filters need changed for the RCA room test stands.
108292	05/04/01	B hose busted on Schlick machine.
108324	05/04/01	Outside exit door from the hangar is hard to open. This is a repeat fire marshal gripe that was addressed with ticket #69490. Please correct ASAP and contact about problems / action.
108325	05/04/01	Replace the inside glass as needed. Work stoppage in shotpeening area without machine.
108343	05/04/01	Attn: WC-50 install blackflow preventer in area of Mezzanine G, 1st set of stairs up, bldg 137, per our discussion

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Ticket Number	Date Created	Description
108356	05/04/01	PMB blasting booth inoperable has hole in black supply line work stoppage
108359	05/04/01	Stacker in Askar (NIF) stores down stacker #6.
108400	05/04/01	Large air leak through air regulator. Please check. Noise is hampering artisan.
108421	05/05/01	T64 T/C starter speed is about 600-800 RPM low @ 4300 RPM ; don't know if starter hydraulic unit pressure is set to give 4900 5100 RPM starter speed or if starter is going bad. "low starter energy"
108448	05/07/01	Belt sander out of adjustment. Belt slides to the right during operation
108456	05/07/01	Need dwell valve changed on Springfield
108472	05/07/01	X axis power feed not working.
108505	05/07/01	Water tower doors will not hold water. Work stoppage
108511	05/07/01	Hydraulic test stand in the clean room has a leaking flow meter
108535	05/07/01	Attention 652: inspect leaking valve on robotic shotpeener.
108553	05/07/01	HF furnace caustic service pump has failed. Work stoppage, furnace down.
108556	05/07/01	No high-pressure air/work stop
108571	05/07/01	Need way lube filled up on Bullard
108574	05/07/01	Attn H&H conveyer table for stacker #1 will not raise
108583	05/08/01	Starter not spooling engine at correct speed
108586	05/08/01	Leblond bed lathe- new lathe in shop leaking oil!!! Just put oil in it yesterday and leaked out last night
108595	05/08/01	Remove ball valve on 2 each Centac air compressors in bldg 133.
108604	05/08/01	Huffard stretch - arms dropped. Work stoppage.
108612	05/08/01	Aft test cell spline drive shaft not properly installed. The shaft was removed approx one week ago for re-work of the splines. A forward plate and recessed screws that holds the drive shaft in place were never reinstalled. We are at a work stoppage
108626	05/08/01	Replace burst disc housing
108627	05/08/01	Replace glass in door in plasma spray booth
108642	05/08/01	De-mineralized water pump #1 no pressure.
108649	05/08/01	Float switch on tank not working.
108668	05/08/01	Repair balancing machine
108671	05/08/01	Attn; keen Monarch bed lathe horizontal-remove and replace sight glass on headstock.
108695	05/08/01	Install new feed shaft and traverse shaft in Monarch lathe. Attn: 6.3.658
108698	05/08/01	Springfield grinder, rail will not move
108726	05/09/01	Test stand #4 need filter changed, light keep coming on
108736	05/09/01	Raise chill water pipes/

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Ticket Number	Date Created	Description
108737	05/09/01	Repair balancing machine
108758	05/09/01	Fan on spray paint booth is making noise. Possible bearing failure. Work stoppage priority 1 this is a vent stack
108806	05/09/01	Test stand #3 needs filters changed. Work stoppage.
108807	05/09/01	Test stand #9 pickup brushes on torque meter need cleaned/replaced. Work stoppage.
108811	05/09/01	Feed selection knob on quick change Gearbox turns freely. Possible broken pin. Please inspect for extent of damage. Our 2 machines both have same problem.
108823	05/10/01	Assist engineering on J79 flow divider flow measurement problem. See for details.
108824	05/10/01	High-pressure pump manifold flange needs leak repaired
108830	05/10/01	Perform 300 hits lubrication on version press and log. Send to 65100.
108833	05/10/01	Balancing machine is not functioning properly.
108840	05/10/01	Water in waylube tank.
108860	05/10/01	Repair or replace low flow air regulator on CH #1.
108878	05/10/01	Belt sander out of adjustment. Belt slides to the right during operation
108898	05/10/01	Plant air pressure gauge 0-160 PSI missing plastic bezel. Cannot be rectified NCR until replaced. Also gauge on water line behind same machine 0-100 PSI. See for location of gauges.
108908	05/10/01	T64 hard bearing balancer needs bearings checked for replacement.
108910	05/10/01	CNC Bullard VTL 66"-pressure gauge needs to be replaced
108912	05/10/01	Studer S30 cylindrical grinder-air gauge needs to be replaced
108913	05/10/01	Springfield vertical Universal grinder- pressure gauge needs to be replaced
108925	05/10/01	Please repair electrical recoil reel over work table in the carpenter shop. Thanks.
108930	05/10/01	Replace bearings on new balance machine
108950	05/10/01	Wire cut losing water level during cycle.
108951	05/10/01	Replace nipple on sand blaster.
108952	05/10/01	Investigate and fix the vibration in cooling test cell.
108960	05/10/01	Carriage direction handle has pulled out of machine. Broken pin? Also, carriage lock on the apron is broken
108964	05/10/01	Manufacture tee air nozzle
108987	05/11/01	Investigate and fix the vibration in cooling test cell.
109019	05/11/01	Cross feed not working work stoppage.
109053	05/11/01	Blasting hoses "B", "C", and "D" are down. "D" hose just has a hole in it. Thank you!!!!
109054	05/11/01	Repair test stand table as needed, post will not turn freely with propeller assembly on it. Bearing need replacing.
109076	05/11/01	Permaswage pump needs to have hose replaced (tube shop) possible work stoppage

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Ticket Number	Date Created	Description
109082	05/11/01	Cross feed lever not working.
109084	05/11/01	Counter inoperable on J79 flow divider stand. Work stoppage.
109088	05/11/01	SIS stacker 1 - extractor guide roller stuck. Attn: H&H 2nd shift.
109091	05/12/01	Please restart scrubber AOH-4. Thanks
109122	05/14/01	Computer on fuel pump cell 8 is down and computer monitor is missing. Contact for info.
109132	05/14/01	Replace filters due to suspecting stand filled with contaminated fluid/work stop
109142	05/14/01	Dsu is not functioning in test cell #11.
109151	05/14/01	Repair 2 each vacuum pumps in ASE.
109169	05/14/01	Replace high-pressure reducing valve.
109173	05/14/01	Handle on strippit machine broken, cannot use/work stoppage
109178	05/14/01	Need new left glove!
109194	05/14/01	Motor head off sip jig grinder-arbor fits loose causing vibration and excessive run out
109210	05/15/01	The main pump on the lift station outside of bldg 245 is running constantly on auto. The pump housing was very hot to touch. I shut off pump at 03:00 am on 05/15.
109215	05/15/01	2nd shift reports that RCA room T/S #4 has a leak at the filter.
109267	05/15/01	Parts are in to repair small lathe in the lathe room. Thanks
109274	05/15/01	Right side start lever excessively loose.
109275	05/15/01	Belt slipping on spindle work stoppage. ID grinder.
109291	05/15/01	Replace frayed cable on power press. (plant account is missing)
109301	05/15/01	Please replace sheered bolts into shredder machine.
109320	05/15/01	Repair crimping tool (P/N: S3S17033000) HPT-2 oil tube nut. Work stop!
109324	05/15/01	Need left glove replaced on PMB blaster
109338	05/16/01	Replace bearings on "coffin" balancer. Seized up during operation
109348	05/16/01	Hot water pump needs mechanical maintenance.
109375	05/16/01	Please replace rejected pressure gauge on E-2 cup seal test stand. Thanks
109382	05/16/01	Got broke spring(s) on conveyor chain system; need fixing. Thanks.
109385	05/16/01	Stacker #1 improperly stored pallet. On retrieval of other pallet, stacker snagged cable on 1st pallet resulting in torn platform components, damaged cable and 2 damaged pallets.
109388	05/16/01	Giddings & Lewis CNC horizontal boring mill-oil seal in head leaking
109396	05/16/01	Rebuild water brake for #1 test cell.
109432	05/16/01	Giddings & Lewis CNC horizontal boring mill-oil seal in head leaking
109452	05/17/01	Remove motors from AEP tank

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Ticket Number	Date Created	Description
109488	05/17/01	Oil temp getting to hot need to have cooling water valve adjusted to control temp attn: shop 65100
109495	05/17/01	Replace top flexible hose and the two glasses as needed. Do not shut machine down, if all the parts are not in house.
109501	05/17/01	Oil temp getting to hot need to have cooling water valve adjusted to control temp attn: shop 65100
109508	05/17/01	Oven inoperable
109517	05/17/01	Inspect air lock housing on robotic shotpeen machine
109518	05/17/01	Attention 652 inspect/Clean scissor table top on robotic shotpeen machine
109520	05/17/01	Attention 652 inspect protective cover to scissor table on robotic shotpeen machine
109528	05/17/01	Repair problem on high-pressure regulator.
109568	05/18/01	Attn: 3rd shift stacker LIS-5 fork overhang
109569	05/18/01	6' radial arm drill press-limit switch
109621	05/18/01	Band saw locked in gear unable to remove blade. Caution: blade has a razor edge used to cut foam contact prior to working on machine need to remove blade from saw ASAP
109630	05/18/01	Test cells not working possibly motor shut down or fuse.
109633	05/18/01	Test C
109651	05/19/01	Attn: 3rd shift stacker LIS-5 has left overhand
109657	05/19/01	F402 test cell air leak. Work stop!
109658	05/19/01	Hazard test area losing HP air.
109697	05/21/01	Pump coupling needs re-bolting
109743	05/21/01	Solve problem on air starters in 402 test cell.
109775	05/21/01	Repair water tower fan bearings
109776	05/21/01	Repair or replace retort hold down bolts
109782	05/21/01	Causing Colchester (bed lathe) a 3 feed taper in lathe when turning (turns taper)
109807	05/21/01	Attn: 3rd shift stacker LIS-5 has left overhand
109811	05/21/01	PMB blaster not getting pressure
109812	05/21/01	Need left hand glove replaced on PMB blaster
109823	05/22/01	Attn: 3rd shift stacker LIS-5 fork overhand
109833	05/22/01	Test stand #5 in the RCA room needs leak repaired.
109851	05/22/01	Test cell interlock door warning switch repaired over the weekend by a contractor improperly. Warning switch still functioning properly.
109879	05/22/01	No air to tall test stand, air coming to stand but cannot adjust
109905	05/22/01	RCA room test stand #7 & 8 need gearbox checked
109928	05/22/01	Replace gate valve on channel #2.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
109957	05/22/01	Spray cover does not retract
109962	05/23/01	Attn: 3rd shift stacker LIS-5 overhang left
109983	05/23/01	Need to install new safety guard on clausing lathe.
109986	05/23/01	Repair coupling on dowty test stand.
109994	05/23/01	Pallet "guide" on AGV #1 bent.
109996	05/23/01	Curtain came loose. We are at a work stoppage. Help
110028	05/23/01	Small version leaking, pad has fallen out and bladder exposed. Need the team to look into getting this machine back in better than new order. See for more info.
110063	05/23/01	Repair engine work stand as needed.
110102	05/23/01	Repair broken door handle on cooling air turbine test cell door
110106	05/23/01	Hot air valve on B channel in cooling air turbine test cell not opening. Work stoppage.
110137	05/24/01	Cannot switch flow from low flow meter to high flow meter/work stop/
110138	05/24/01	Bobbin stuck in flow tube/work stop/
110139	05/24/01	Repair or replace bad air pressure regulator in small room in back of shop 94401.
110148	05/24/01	Repair auto quench furnace. Send to 65100
110159	05/24/01	Adjust belt on balancer
110163	05/24/01	Need brushes cleaned on Lebow. Have high torque flux
110165	05/24/01	Repair height pres valve on stand #1 RCA room
110179	05/24/01	Louvers inside version room not opening. Machine running hot. Needs attention ASAP.
110192	05/24/01	ASE test stand #3 has hammering/pulsating effect at low pressures that is rupturing P3 bellows in T58 fuel controls. Attn: 650
110196	05/24/01	ASE test stand #3 has hammering/pulsating effect at low pressures that is rupturing P3 bellows in T58 fuel controls. Attn: 650
110215	05/24/01	High flow air on number one hot air channel has no control (wide open). Work stoppage.
110217	05/24/01	Bracket on stacker out of place needs photo eye aligned. Work stoppage.
110305	05/25/01	Replace breaks on starter test cell work stoppage
110318	05/29/01	Repair problem on air dryer in ASE.
110327	05/29/01	Perform maintenance as required
110328	05/29/01	Perform maintenance as required
110329	05/29/01	ID/OD machine - steam outage caused severe damage needs immediate repair.
110343	05/29/01	Soda blaster in steam rack is stopped up work stoppage
110397	05/29/01	ASE 1 has accumulated water in the light fixture over the test stand sink. Safety hazard

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
110402	05/29/01	Attn: contractors condensation pump over ASE 1 and 3 is clogged or in need of repair. Work stop
110460	05/29/01	Cannot get sodium glove box to blast no media coming out also there is no EIN number on glove box
110506	05/30/01	Repair plasma sprayer
110532	05/30/01	Can cutter keeps jamming please investigate and repair if possible
110536	05/30/01	Glass bead pot in blasting cabinet clogged up.
110583	05/31/01	NF drive cable inoperable
110584	05/31/01	P3 gage sticking
110587	05/31/01	Maho 700 - collet draw bar in vertical spindle needs adjustment.
110588	05/31/01	Hydraulic oil lead work stoppage
110592	05/31/01	Replace seal in water pump.
110593	05/31/01	RCA test stand #1 has a leak
110599	05/31/01	3/4 air line needed routed to left front corner of machine and provide two quick disconnects. One for a regular air hose and one for 200 SCFM vacuum 65923079526 install off floor.
110612	05/31/01	Brown & Sharpe surface grinder E-37 coolant system on machine seems to be stopped up
110617	05/31/01	Maho 700 -collet draw bar in vertical spindle needs adjustment.
110618	05/31/01	Maho 700 - collet draw bar in vertical spindle needs adjustment.
110620	05/31/01	Coolant pump does not work on Springfield
110680	05/31/01	Install line on water filter to check seals on water brake.
110687	05/31/01	3/4 air line needed routed to left front corner of machine and provide two quick disconnects. One for a regular air hose and one for 200 SCFM vacuum 65923079526 install off floor.
110709	05/31/01	Wheel head drive belts are starting to thump and will need replacing shortly. Please insure we have a set on-hand for use when needed. Landis grinder
110749	06/01/01	Urgent!!! Work stoppage!!! Need gage into metal spray changed so that air pressure will be up to 150 PSI. Needed to operate!
110753	06/01/01	Spray booth fluid pickup nozzle inoperable. Unable to clean parts.
110761	06/01/01	Rebuild vacuum pumps in ASE
110773	06/01/01	Repair air regulator on high-pressure line on metal spray.
110801	06/01/01	CNC mechanical needed on the Warner Swasey lathe, hydraulics need to be adjusted
110815	06/01/01	Hole in hose running from air nozzle in PMB blaster
110848	06/04/01	Right-hand 30 PSI gage has loose fitting and is leaking . Must be repaired before calibration Shop will apply a calibration stamp. Work stoppage.
110854	06/04/01	Replace oil by-pass valves on both Centac II air compressors in bldg 133
110860	06/04/01	T2 facilitation rig requires insulation.
110917	06/04/01	Install new flowmeters in lube accessory test stand per instructions from 6.3.614

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
110932	06/04/01	Steering inoperable and unsafe. Require a loaner ASAP!
110938	06/04/01	Repair Bullard leak in hydraulic line..
110949	06/04/01	One of our highly skilled artisans have managed to put our aluminum can cruncher in an inoperable mode, again. We are desperately in need of assistance from maintenance.
110954	06/04/01	Bad oil leak
110959	06/05/01	Attn: 3rd shift conveyor not functioning properly
110966	06/05/01	T58-pt cradle off of a balancing machine needs repaired.
110973	06/05/01	Please see on the Springfield grinder. Need to work on the feed.
110975	06/05/01	Attention 652 check brushes on outer conveyer of robotic shotpeen machine
110978	06/05/01	Attention 652 grease bearings on outer conveyer of robotic shotpeen machine
110991	06/05/01	Repair leaks in the back on autoclave
110992	06/05/01	Maintenance on both autoclave doors
111004	06/05/01	T2 facilitation rig requires insulation.
111005	06/05/01	Check O-rings on post and repair test stand as needed, for calibration.
111028	06/05/01	Replace broken cover over rotometer gauge/safety issue
111032	06/05/01	Disc ruptured on stand
111062	06/05/01	Schlick machine blasting hose (B) has a hole in it.
111076	06/05/01	Please check exhaust fan in carpenter shop (window).
111081	06/05/01	Need left hand glove replaced on PMB blaster
111085	06/05/01	Test stand making noise.(increases with speed). Thanks!
111123	06/06/01	The hydraulic cart is leaking fluid. The cart needs to be repaired.
111127	06/06/01	Replace leaking oil filter housing in T-64 test cell.
111142	06/06/01	Hose needs replaced on the Rockwell dust collector
111152	06/06/01	Request that welding school chill water system be flushed out to stop welding torches from over heating. Please expedite.
111156	06/06/01	Our can cruncher is down, again.
111170	06/06/01	Check the flow of the steel shots on the shotpeen machine. Time study on hold, work stoppage
111184	06/06/01	Assist factory rep.
111208	06/07/01	Please restart scrubber CR-1.
111209	06/07/01	Please check wash down cycle to ensure proper operation on scrubber CR2R.
111249	06/07/01	We need the door enclosure bearings replaced on the new hard bearing balance machine. Point of contact has the new bearings that were ordered in from Schenck. Need as soon as possible work delay.
111269	06/07/01	Replace relief valve/

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
111283	06/07/01	Cox flow stand located in building 133 hazardous are will not maintain pressure or frequency. May have a leak or unknown problem. This is a work stoppage.
111286	06/07/01	Chill water control valve leaks on the Cox 311 flow test stand located in the hazardous area of building 133. This is a work stoppage...please fix.
111334	06/07/01	T2 facilitation rig requires insulation.
111341	06/07/01	Test bench electronic cabinet running really hot purge air causing electronic problems
111371	06/08/01	RCA room test stand has high flow work stoppage
111383	06/08/01	Reinstall cover on water values for test cells.
111397	06/08/01	Need some one to unjam Lodge & Shipley shear in shop 93653, please expedite.
111443	06/08/01	Repair test stand as needed attn. 65200
111447	06/08/01	Repair Cox test stand as needed.
111471	06/08/01	Cox flow stand located in building 133 hazardous are will not maintain pressure or frequency. May have a leak or unknown problem. This is a work stoppage.
111500	06/11/01	Install drain-all on high-pressure filter housing.
111503	06/11/01	T2 motor burnt out-needs replacing/work stop
111565	06/11/01	Air filter housing has hole leaking bad need repair or replacement ASAP attn: shop 65100
111573	06/11/01	Attn: shop 65100 please repair broken engine hanger pin need ASAP thank you.
111584	06/11/01	All welders in this shop need to have the purified water systems serviced
111585	06/11/01	Need the purified water system on Diguilios welder done ASAP. He is in process of installing a new torch head due to overheating problem. He is at a work stoppage.
111592	06/11/01	Attn: shop 65100 repair broken test fixture holding test valve on test stand
111614	06/11/01	Valve housing test stand has vibration in RPM work stoppage
111617	06/11/01	Feed not working. Work stoppage
111618	06/11/01	Safety latch not working properly on overhead hoist located in prop shop, bldg 137.
111619	06/11/01	Valve housing test stand has vibration in RPM work stoppage
111627	06/11/01	Starter test cell will not engage. Work stoppage
111667	06/12/01	Repair NF drive
111694	06/12/01	Starter test stand Gearbox will not engage into starter. Attn: shop 65100
111701	06/12/01	Hydraulic spindle speed shift on K&T mill very stiff. Mill in corner by vise shelves.
111705	06/12/01	Repair/replace load cell in test cell #3. Engines are at a work stoppage.
111708	06/12/01	Small Bridgeport mill spindle head needs oil level serviced, spindle making noise
111712	06/12/01	Bridgeport mill check oil lathe in spindle head making noise

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
111715	06/12/01	Test stand #9 RCA room need torque meter change
111725	06/12/01	New refrigerator not cooling. Unit was replaced two - three months ago reference ticket #106320. Unit is located on Mezzanine C building 137, 950 SBU.
111727	06/12/01	All welders in this shop need to have the purified water systems serviced (06/12/01-this is a chill water system)
111740	06/12/01	PMB machine needs a left hand gloves
111778	06/13/01	Pump clogging up causing table to slow down. Table requires routine maintenance also.
111789	06/13/01	Hydraulic spindle speed shift on K&T mill very stiff. Mill in corner by vise shelves.
111797	06/13/01	The door bearings on the new F-402 hard bearing balancing machine have broke again and we cannot close or open the door for balancing
111800	06/13/01	Check pump for leak on Cincinnati milicron internal grinder.
111835	06/13/01	Basket in parts washer is not turning
111874	06/13/01	Need repair on gauge protector (gauge 41-2) -leaking
111904	06/14/01	Cincinnati milacron internal grinder E-40 repair red head grinding motor
111909	06/14/01	Check and repair blower motor as needed. Work stoppage in grinding room.
111936	06/14/01	Need hose reel installed in machine shop
111967	06/14/01	Air line broke on strippit.
111999	06/14/01	Send to dayshift!: need repair on leaking gauge protector (gauge 41-2). Thank you!
112028	06/15/01	Mechanical vise in shop annex broken
112060	06/15/01	Rebuild 2 vacuum pumps
112088	06/15/01	Feed handle loose on K&T mill.
112095	06/15/01	The can cruncher is hard down, again. Could we please have your assistance?
112110	06/15/01	Attn: H&H stacker 2-2 won't pull tray down
112112	06/15/01	Dyno oil misters and hydraulic tank need servicing.
112128	06/18/01	Waylube disk blow out.
112136	06/18/01	Replace cables on ASE cell doors.
112140	06/18/01	Replace cables on ASE cell door.
112141	06/18/01	Replace cables on ASE cell door.
112142	06/18/01	Replace cables on ASE cell door.
112145	06/18/01	Replace cables on ASE cell door.
112146	06/18/01	Replace cables on ASE cell door.
112147	06/18/01	Replace cables on ASE cell door.
112148	06/18/01	Replace cables on ASE cell door.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
112181	06/18/01	Repair stepping motor on the air compressor.
112214	06/18/01	Leaking at flow meter and valve/work stop/
112223	06/18/01	Rotary grinder wheel dresser not functioning properly. D 25
112228	06/18/01	Cooling tower pump motor vibration trending shows possible motor failure. Replace when possible. Charge to PDM #7F5KS44
112230	06/18/01	Prop test stand need filter replaced work stoppage
112237	06/18/01	Busted air line
112249	06/19/01	The spindle motor is not working properly on grinder, possible belt slipping. Need ASAP
112252	06/19/01	Hoist 359, trolley brake exceeds maximum setting. Reset to 11/32" and load test
112255	06/19/01	Cooling tower pump motor vibration trending shows possible motor failure. Replace when possible. Charge to PDM #7F5KS44
112259	06/19/01	Tighten belts on PHE cooling tower
112263	06/19/01	Drive pad making noise/
112274	06/19/01	Repair HF furnace scrubber.
112279	06/19/01	Metal band in tunnel has come off again.
112307	06/19/01	Vacuum pump in instrument shop needs repair (note: unit is sitting in 94101 office)
112312	06/19/01	Hoist 359, trolley brake exceeds maximum setting. Reset to 11/32" and load test
112317	06/19/01	Teledyne high-pressure compressor leaking. Unable to pressurize more than 4500 PSI.
112354	06/20/01	Adjust belts on cooling tower for T-64 test cell.
112357	06/20/01	Need redhead spindle checked on Cincinnati grinder
112363	06/20/01	Gas flowmeters need repair
112415	06/20/01	Repair or replace downstream domotor regulator on channel #1. Regulator leaking
112431	06/20/01	Redhead spindle #114704 on Heald internal grinder shows very high vibration levels. Recommend spindle be rebuilt. Charge to PDM job #7F5KS40
112448	06/20/01	Got a air leak, wont let me load tools to the punch head... Thanks
112449	06/20/01	Ticket #112448 was for the Trumpf machine, thanks again
112451	06/20/01	Large round oven fan motor won't come on work stoppage
112462	06/21/01	Install two new smoke filters on the new mist collectors that were just installed on the prop control stands.
112464	06/21/01	Replace plunger on shotpeening machine as needed. Work stoppage in area
112475	06/21/01	53d fixture-replace 2 broken studs
112505	06/21/01	53d fixture-replace 2 broken studs
112540	06/21/01	Lost pressure on PMB blaster hole in one of the hose

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
112571	06/22/01	Test stand #9 need Lebow changed
112572	06/22/01	Noise coming from the #2 low pressure pump in the RCA maintenance room. Work stoppage
112597	06/22/01	Motors need to be taken off of the AEP tank so they can be cleaned.
112611	06/22/01	Replace 500" lb. And 1000" lb. shafts in torque sensors.
112625	06/22/01	Got another split air line on the Trumpf. This one is on the top, easy fix. Thanks
112658	06/25/01	Terragamma failure.
112659	06/25/01	Large autoclave, no fan motor cooling water.
112691	06/25/01	Filter stop up
112701	06/25/01	Table feed doesn't work in X axis.
112709	06/25/01	Pressure relief valve leaking
112710	06/25/01	Check clean water tank on Agie.
112717	06/25/01	Seal on lead screw leaking grease. Van Norman mill.
112733	06/25/01	New tension cable needed. Old one frayed. Work stoppage
112767	06/26/01	Machine is dwelling in traverse causing problems in grinding operation. ID grinder by the scales.
112769	06/26/01	ID/OD machine needs repaired. Replacement parts are in.
112774	06/26/01	Test stand #1&10 RCA room need brushes cleaned in lobo has low torque problem work stoppage
112823	06/26/01	Repair generator as needed.
112825	06/26/01	Tailstock on Monarch lathe either needs adjustment or repair / work stoppage
112882	06/26/01	Hydraulic pump test stand need booth filter change. Work stoppage
112886	06/26/01	Hole in blasting hose on PMB blaster
112889	06/26/01	Flame out in furnace hot air channel work stoppage
112893	06/26/01	Inlet boost pressure has high fluctuation. Operator can't control inlet pressure. Work stoppage
112914	06/27/01	Plunger in flow tubes hung up. Ref cal link #V818070. Please contact for further info.
112915	06/27/01	RCA test stand #1 need brushes checked work stoppage
112960	06/27/01	Provide expertise to remove existing door, frame, stop, and hinges and replace with new gov't furnished door. Prep, prime and paint door and frame.
112975	06/27/01	Soda blaster in steam rack will not charge up. May be stopped up
112988	06/27/01	Rebuild compressor, 600 HP Ingersoll Rand. Send to 65100
112992	06/27/01	Water inlet pressure for T-64 dyno is fluctuating. Pressure has not shut down test cell yet but is getting close. Please make this a priority for tonight.
113002	06/27/01	Low h2o in pressure
113030	06/28/01	Air regulator will not allow test stand to hold applied pressure/work stop/

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
113047	06/28/01	Please adjust the direction of our overhead fans in the berm to better accommodate workers at the cardboard balers.
113060	06/28/01	Gripper on AEP robot unit is not working.
113107	06/28/01	Need both gloves replaced on PMB blaster
113109	06/28/01	Broke the feed handle on Bullard. Work stoppage for this quarters work (handle must be removed and welded on dayshift)
113122	06/28/01	Broke the feed handle on Bullard. Work stoppage for this quarters work (handle must be removed and welded on dayshift)
113129	06/28/01	P3 prop blade bevel grinder is locked up plus it needs a new belt. Work stoppage!
113131	06/28/01	Repair 300 PSI regulator on channel no. 1 in hot air channel
113135	06/28/01	Check valves on cooling air turbine test cell. Work stoppage
113136	06/28/01	Check valves on cooling air turbine test cell. Work stoppage
113145	06/29/01	RCA room test stand #5 need inlet filter changed
113195	06/29/01	Burst disc/
113203	06/29/01	Knot meter in test cell needs checking.
113217	06/29/01	Check valves on cooling air turbine test cell. Work stoppage
113254	07/02/01	(Dept. C) hole in the blasting hose. Work stoppage
113265	07/02/01	Replace hose on blasting machine
113270	07/02/01	Hydraulic hose on RCA room test stand #10 has stripped fitting.
113271	07/02/01	AEP area, gripper on robot will not pick up fixture like it should
113275	07/02/01	Studer grinder
113279	07/02/01	Pump oil in main reservoir in RCA room.
113281	07/02/01	Exchange fittings on Agie.
113283	07/02/01	Grinder is grinding heavy in one direction, light in the other. Surface grinder.
113300	07/02/01	Add extensions to mixers.
113306	07/02/01	Repair or replace drill press in back room of shop. Unit making alot of noise when running, suspect bad bearings.
113326	07/02/01	Stacker LIS-2 slack cable
113361	07/02/01	Centac #6: vibration levels rising on stage 2. Possible impending bearing failure. Charge to PDM # 7F5KS30
113363	07/02/01	Parts washer-bearing frozen-tray will not move-pump rattling work stoppage
113373	07/02/01	Hole in hose running from pot on PMB blaster work stoppage
113383	07/03/01	Air control valve needs replacing
113392	07/03/01	Replace shaft seal/work stop
113412	07/03/01	No automatic control of test stand during lube test. POC in 4 and 5 test cell work stoppage.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
113413	07/03/01	Replace air dryer
113417	07/03/01	Dryer inoperable/work stop
113428	07/03/01	Need face modified on reamer
113444	07/03/01	T64 mechanic test stand refrigeration system not operating
113445	07/03/01	Rupture disc in flow line blown. Work stoppage.
113457	07/05/01	Bleed off valve stuck open/work stop
113470	07/05/01	Need face modified on reamer
113472	07/05/01	Springfield hydraulic head on spindle will not work
113475	07/05/01	Plant air too low causing test stands to shutoff/work stop
113505	07/05/01	Hydraulic press malfunction.
113515	07/05/01	Sewing machine jumped time. This is upstairs in the fabric shop
113519	07/05/01	Replace gage savers
113520	07/05/01	Case pressure relief valve leaking
113521	07/05/01	Replace gage savers
113522	07/05/01	Replace gage savers
113523	07/05/01	Replace gage savers
113569	07/06/01	Repair VRT water hose / power cable water leak
113584	07/06/01	Doors need adjusting at water tower. Work stoppage !!!!
113589	07/06/01	Hydraulic leak in 36 inch Bullard
113636	07/06/01	Refer in supervisors office (freezer section damaged) while defrosting.
113658	07/09/01	Recirculating pump on small autoclave not working
113680	07/09/01	Right rear engine mount on test bed needs repair or replacement.
113698	07/09/01	Install new indicator table assembly thanks
113702	07/09/01	Paddle and motor for the AEP tank have stopped.
113708	07/09/01	Fix coolant line on band saw
113722	07/09/01	Leaking spindle oil at filter. Stream big as a pencil. Work stoppage!
113726	07/09/01	No hot air for colling air turbine test cell.
113729	07/09/01	Bridgeport mill X axis front handle will not engage. Thanks
113730	07/09/01	Please repair spindle bearing oil leak.
113738	07/09/01	Shotpeen machine return hose needs replace work stoppage.
113745	07/10/01	This work order is to order parts for both ID/OD machines. The total estimated cost of \$4168.00 must be charged to J/N 665KD00. Ein 65923002297, 65888023081. I need a copy of the parts list and the completed order.

Industrial Maintenance Services
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Ticket Number	Date Created	Description
113756	07/10/01	Repair ID/OD machine as required
113758	07/10/01	Repair ID/OD machine as required. I entered the EIN in the above space and the program said it was an invalid EIN-65888023081
113815	07/10/01	Repair air leak on cooling air valve
113849	07/10/01	Back pressure control stripped-out on dowty test stand #28. Work stoppage
113851	07/10/01	G5delivery pressure gage inoperable on Mark IV test stand located in accessories test. Work stoppage
113852	07/10/01	No hot air in cooling air turbine test cell.
113874	07/11/01	Furnace A, foreline valve has failed. Work stoppage, furnace down.
113880	07/11/01	No hot air. Work stoppage
113890	07/11/01	Rework parts as necessary
113892	07/11/01	Problem with the sip jig borer. Hydraulic fluid blowing out.
113898	07/11/01	Repair stuck regulator on fuel gallery stand.
113958	07/11/01	Water break in test cell #3 is leaking.
113972	07/11/01	Replace front seal in water brake in #3 test cell.
113995	07/11/01	Hole in blasting hose next to nozzle on PMB blaster work stoppage
113996	07/11/01	Replace plug in oil flow machine.
113999	07/11/01	No hot air to cooling air turbine test cell (work stoppage)
114049	07/12/01	RCA test stand #8 need filter change
114050	07/12/01	RCA test stand #10 need filter change
114051	07/12/01	RCA test stand #9 has source flow problem
114053	07/12/01	RCA test stand #9 servo valve need to be replaced
114058	07/12/01	Tram motor on parts washer is not turning parts basket. Also please adjust oil skimmer. Work stoppage priority 1
114063	07/12/01	T-64 cooling tower inboard pillow block bearing on fan closest to the road (#1 fan)needs replacing. Rising levels in spectral bands and time waveform show outer race bearing defect. Replace at earliest convenience. Charge to 7F5KS65 PDM charge #
114092	07/12/01	T-64 cooling tower #4 motor (end closest to T/S) needs replacing. Rising levels in spectral band and time waveform shows roller and cage defects. Motor needs to be looking at the next down time of the T/S. Charge to 7F5KS65 PDM #
114114	07/12/01	Put a T-connection in pressure transducer line in test cell #3 per instruction
114119	07/12/01	Exhaust system clogged
114122	07/12/01	G5 delivery pressure gage inoperable on Mark IV test stand located in accessories test. Work stoppage (marked bad gauge. Do you know where one is located)
114123	07/12/01	RPM valve sticking on starter test cell. 65923019418
114124	07/12/01	Distribution valve inoperable on dowty test stand. Work stoppage

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Ticket Number	Date Created	Description
114143	07/13/01	Replacing hose on bench sander.
114147	07/13/01	Mist collector not working on the Campbell grinder, may need filters changed, may be clogged up. see for more information.
114151	07/13/01	Machine needs adjustment. Does not clamp tube tightly.
114158	07/13/01	Dogs on small shear are in the down position. See for information.
114166	07/13/01	Parts washer is still not operating properly. Tray won't move around properly, there is noise like it is working, but the parts are not clean.
114198	07/13/01	No air flow through air tube on Delta 20 vertical band saw.
114227	07/13/01	Replace left hand glove in PMB blaster
114257	07/16/01	Rail will not clamp on Springfield
114274	07/16/01	Check all flex shafts in test cells
114297	07/16/01	Water pump not working on EDM Agie.
114300	07/16/01	Pressure switch does work on Landis grinder, filter stopped up
114310	07/16/01	Temp control valve leaking
114316	07/16/01	Repair condensate trap on air receiver
114317	07/16/01	Repair generator as required.
114321	07/16/01	Repair generator as required.
114327	07/16/01	P507 starter test cell will not start. Work stoppage
114333	07/16/01	Not pumping properly
114365	07/17/01	Repair shake down problem on dust collector.
114367	07/17/01	Possible pressure relief valve stuck. Assist calibration with flow problem.
114375	07/17/01	Need two latches installed on two test stands so they can be locked up
114377	07/17/01	RCA test stand #9 needs brushes cleaned on Lebow work stoppage
114408	07/17/01	Repair or replace as required down stream gate valve and or annin valve. Both valves leaking excessively.
114426	07/17/01	Steam point 7 and 8 hoses has holes no need for new hose work stoppage
114427	07/17/01	Hydraulic lift for prop controls has a leaking hydraulic cylinder that requires repair.
114440	07/18/01	RCA test stand #7 need brushes cleaned
114486	07/18/01	T-64 cooling tower inboard pillow block bearing on fan closest to the road (#1 fan) needs replacing. Rising levels in spectral bands and time waveform show outer race bearing defect. Replace at earliest convenience. Charge to 7F5KS65 PDM charge #
114487	07/18/01	T-64 cooling tower #4 motor (end closest to T/S) needs replacing. Rising levels in spectral band and time waveform shows roller and cage defects. Motor needs to be looking at the next down time of the T/S. Charge to 7F5KS65 PDM #
114491	07/18/01	Prop test stand needs filter changed

Ticket Number	Date Created	Description
114503	07/18/01	Rebuild torque sensor for RCA.
114508	07/18/01	T-64 cooling tower #4 motor (end closest to T/S) needs replacing. Rising levels in spectral band and time waveform shows roller and cage defects. Motor needs to be looking at the next down time of the T/S. Charge to 7F5KS65 PDM #
114509	07/18/01	T-64 cooling tower inboard pillow block bearing on fan closest to the road (#1 fan) needs replacing. Rising levels in spectral bands and time waveform show outer race bearing defect. Replace at earliest convenience. Charge to 7F5KS65 PDM charge #
114526	07/18/01	Cross slide gibs too tight
114535	07/18/01	Iron worker in welding shop has an oil leak, please work ASAP
114555	07/18/01	Lube fault
114557	07/18/01	RCA test stand #9 need torque sensor change
114578	07/19/01	Lebows for T/S #9 in the RCA room needs to be changed, rotated to assist calibration.
114579	07/19/01	T/S #9 in the RCA room outlet pressure locked up it won't change in computer run tests or manual operation (2nd shift reports)
114582	07/19/01	Rebuild water brake for #3 test cell.
114610	07/19/01	AEP unit chain just stopped. Motor problem. Work stoppage
114635	07/19/01	D-41 request that the blade adjustment fixture be aligned.
114645	07/19/01	Order replacement hoses for nozzle test stand per email
114694	07/19/01	Hole in left hand glove on PMB blaster
114695	07/19/01	Ruptured diaphragm on T58 #5 manual fuel control test stand. Work stoppage
114697	07/19/01	Firing valve keeps closing on P507 test cell.
114699	07/19/01	Remove load cells (3 each) from blade tower. Calibration due to be performed.
114700	07/19/01	Steam hose has hole at steam point #4, need new hose work stoppage
114714	07/19/01	Remove load cells (3 each) from blade tower. Calibration due to be performed.
114719	07/20/01	Belt slipping on spindle has been called in several times to be fix. Needs more than just adjusting belt needs new belt. Been on order for 2months now work stoppage.
114737	07/20/01	Bullard Dynatrol 36" VTL C-11 hydraulic leak
114742	07/20/01	Cardboard baler surging
114746	07/20/01	Rebuild right-angle drives for ASE.
114762	07/20/01	Test cell #6 flywheel show high vibration in Spertral bearing bands and waveform with impacting. Flywheel bearing need to be replaced and bearings in the waterbrake are questionable. Maybe check availability of waterbrake bearings. Charge to 7F5KS65 PDM #
114777	07/20/01	Planer is broken. Work stoppage
114801	07/20/01	Need to repair cable on developer door on silverstreek it is off the roller work stoppage

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Ticket Number	Date Created	Description
114835	07/23/01	Test stand #10 in the RCA room has low gearbox pressure warning and test stand shuts down
114839	07/23/01	Remove motors from AEP tanks
114844	07/23/01	T400 balance machine needs motor repaired. Loose causing vibration. Work stoppage
114857	07/23/01	Overhead hydraulic machine has developed a major leak above the control panel8 in the CH53 hanger.
114861	07/23/01	Low flow regulator leaking air
114862	07/23/01	Drain pan tank not draining (this is now a work stoppage.)
114864	07/23/01	Airlock between changing area and inside clean room in not operational/car violation:04393/
114884	07/23/01	Drain pan not draining/work stop
114910	07/23/01	Please repair left rear mount in test cell #2. We are work stoppage waiting for mount.
114912	07/23/01	Hydraulic seal in piping above the over head hydraulic system is leaking above the control panel by I beam O8
114918	07/23/01	Lower seals need to be replaced on door on the swasey lathe. Needs to be replaced in the next 7 days.
114920	07/23/01	Komo mill has a newly installed air line that needs a shut off valve installed. Safety hazard to much air coming past hook up to connect hose to vacuum.
114922	07/23/01	Fix blast hose and replace glass
114929	07/23/01	Install load cells (3 each) in blade tower.
114936	07/23/01	Rgb mount (port side) on test stand needs to be repaired. Parts have been removed and are missing. This needs to be repaired before T400 engine pack can be ran.
114984	07/24/01	Repaired hydraulic. Porta-pack
114989	07/24/01	Level arm broken
115006	07/24/01	Plunge feed does not work on Cincinnati ID grinder
115024	07/24/01	T64 balance machine needs springs replaced. Work stoppage
115029	07/24/01	Repair burst disc/
115039	07/24/01	Need filter changed on mist collectol on Springfield
115045	07/24/01	Replace ball valve on T2 line/
115099	07/24/01	Repair & re-assemble test cell engine starter. (task has been worked)
115121	07/25/01	Et&I test cell, temperatures erratic (work stoppage)
115122	07/25/01	Shear machine is down again. Some shims fell out. (welding school)
115142	07/25/01	Maho 700 - glass oil container that's under pressure is cracked. This lubricates the ways and spindle of machine. Work stoppage!!!
115149	07/25/01	Check vibration in headstock of lathe.
115153	07/25/01	Air dryer going to #1 channel test stand is leaking air out of dryer housing. Please repair ASAP. Attn: shop 65100
115166	07/25/01	Warner Swasey, please check door for ease of operation. Two people already went to dispensary for shoulder and neck injuries.

Industrial Maintenance Services
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Ticket Number	Date Created	Description
115171	07/25/01	Repair temperature control valve
115176	07/25/01	Repair broken air line going to spray booth. Attn shop 65100
115177	07/25/01	Please repair or have new steel test lines made for shop testing area Attn: shop 65100
115182	07/25/01	Water coming out of water pump for dyno water return in test cell. Attn: shop 65100
115184	07/25/01	Big version --vacuum pad light staying on will not operate/ work stoppage
115187	07/25/01	Attn: 652, the dogs on the small shear are in the down mode. See for more info.
115193	07/25/01	Change all filters/
115215	07/25/01	Downstream gate valve and do-motor on channel #1 are leaking excessively. Repair or replace. "potential work stoppage"!
115225	07/25/01	A pallet in the storage area of ASKARS needs to be pulled out so that the stacker arms can reach it.
115226	07/25/01	Check RPM. On P507 test cell. Work stoppage
115260	07/26/01	Traverse will not work on the spindle on Springfield
115265	07/26/01	Replace front seal in water brake in #3 test cell.
115266	07/26/01	Test stand #10 in the RCA room has low gearbox pressure warning and test stand shuts down.
115274	07/26/01	Interface test set located in 402 test cell needs to be removed and routed to 94203 calibration Lab. (the cell was being ran last night, could not pull the main load cell. You may need to coordinate when it can be pulled.)
115279	07/26/01	Please replace pneumatic door cylinder on automated fluorescent penetrant line.
115288	07/26/01	Holding brake on emprise test cell not disengaging from dyno. Attn: shop 65100
115289	07/26/01	Engine stand needs to be adjusted. Attn: shop 65100
115292	07/26/01	Agie wire feed machine needs bonding strap replaced
115296	07/26/01	Plunge feed does not work on Cincinnati ID grinder
115298	07/26/01	Need clutch handle adjusted
115306	07/26/01	Silver streak station 8 door cable off - work stoppage!!
115318	07/26/01	Outlet pressure controller inoperable on ASE test stand #5. Work stoppage
115323	07/26/01	Spindle continues to rotate freely after machine is turned off.
115334	07/26/01	Interface test set located in 402 test cell needs to be removed and routed to 94203 calibration Lab. (the cell was being ran last night, could not pull the main load cell. You may need to coordinate when it can be pulled.)
115349	07/26/01	ASE test stand #3 has a calibration fluid leak in rear of test stand. Work stoppage
115360	07/27/01	CNC toyoda chip conveyor is jammed and is a work stoppage.
115368	07/27/01	Repair fuel leak in ASE #3 stand.
115384	07/27/01	Chain on yoke drive needs to be tightened and a new chain put on the head stock drive on x-ray system

Ticket Number	Date Created	Description
115388	07/27/01	Water in air compressor head.
115389	07/27/01	Brakes in T-26 test cell not working properly. Please check.
115403	07/27/01	Shop 65100. Bleed air system losing alot of bleed air need to repair ASAP. Thank you
115408	07/27/01	Troubleshoot problem with fixed high-pressure hydraulic pump.
115420	07/27/01	Broken bolt on door on the water tower. (work stoppage) thank you'
115421	07/27/01	Clutch broken on winch test fixture. Work stoppage. Thank you!
115430	07/28/01	Water tower needs new gasket made and installed. Work stoppage! No spare available, one has to be made in rubber shop. Request to have spare made also!
115455	07/30/01	Repair NF drive cable on T58 mech 1 and test stand.
115456	07/30/01	Repair NF drive cable on T58 mech 5 test stand
115457	07/30/01	Replace temp controller on the J79 A/B control stand
115467	07/30/01	Please repair test cell work stoppage!
115478	07/30/01	Agie EDM is having roller problems.
115484	07/30/01	Repair or replace TP1 and TP2 air regulators on the T400 torque control stand in the clean room.
115508	07/30/01	Repair disc on brake.
115524	07/30/01	Springfield coolant tank has a hole in it
115526	07/30/01	Inlet air valve stuck in wide-open position. Work stoppage. Please repair ASAP. Shop 65100
115532	07/30/01	Valve leaking on T/S #1 in the RCA room
115533	07/30/01	Temp control does not hold oil temp of gearbox at a steady temp. Possible ruptured diaphragm in water valve.
115545	07/30/01	Need to repair the doors on silverstreek auto penetrant line station #4 doors will not close. Work stoppage
115554	07/30/01	T58 #1 manual fuel control test stand is leaking calibration fluid from diaphragm. Work stoppage
115555	07/31/01	Replace burst disk. On mech 5 test stand
115556	07/31/01	T58 mechanical 5 test stand T2 will not go cold. Can only reach -15 need -25.
115568	07/31/01	Temp control does not hold oil temp of gearbox at a steady temp. Possible ruptured diaphragm in water valve. (work done by night shift)
115572	07/31/01	IGV test stand 3013 rotometer (flowmeter) pop-off-valve is inoperable Work stop
115585	07/31/01	Adjust cut-out relief valve on #4 RCA test
115593	07/31/01	ETE wash station has lost pressure, is not enough flush eyes.
115596	07/31/01	Table will not feed in both directions. Cincinnati grinder.
115623	07/31/01	Large Monarch lathe, will not feed
115627	07/31/01	Sip hauser jig borer D-26-air valve sticking blowing air

Industrial Maintenance Services
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Ticket Number	Date Created	Description
115631	07/31/01	NF drive is fluctuating on the #2 mechanical T64 test and very noisy
115639	07/31/01	Hot and cold air valves leaking. Attn: shop 65100
115648	07/31/01	Dyno fluctuates at high water with engines running at 100%.
115663	07/31/01	Table on Landis grinder jumps while traversing. Please flush hydraulic system.
115664	07/31/01	Please tighten gibs on new Monarch lathe. Binding when handle turns on cross slide.
115672	08/01/01	Repair or replace tubing used on magnahelic gauges on scrubber aoh1. Line is leaking causing erroneous readings. Thanks
115673	08/01/01	T58 mechanical 5 test stand T2 will not go cold. Can only reach -15 need -25
115707	08/01/01	Sip jig grinder (3) B-10 air valve sticking when moving head up and down
115715	08/01/01	Replace two pressure gauges
115742	08/01/01	Replace gloves on parts washer.
115746	08/01/01	ASE 1 drive pad is getting very loud and causing fluctuations.
115784	08/01/01	Need handle replaced on rotary table.
115820	08/02/01	Repair plant air control valve on the J79 A/B test stand. Work stop
115846	08/02/01	Replace VRT hoses (work stoppage)
115853	08/02/01	Bulkhead water quick disconnect is leaking. Attn: shop 65100
115854	08/02/01	Carriage water quick disconnect leaking water. Attn: shop 65100
115855	08/02/01	Dyno inlet water line leaking need to have removed so weld can be repaired. Attn: shop 65100
115861	08/02/01	The skimmer will not operate, on the parts washer
115864	08/02/01	Can crusher, all 4 lights are coming on.
115866	08/02/01	Replace brake pads on starter test stand. Attn: shop 65100
115880	08/02/01	Outlet valve on dyno /test cell #2 needs to be changed.
115891	08/02/01	Steam hose has hole steam point #4 no need for new hose cut and reattach. Work stoppage
115906	08/03/01	Repair flow problem on ASE #2.
115909	08/03/01	Check batteries for impedance and voltage. Replaced any out of tolerance batteries with any good spares.
115912	08/03/01	Repair flow problem on ASE #2.
115917	08/03/01	Repair leak on flange of descale tank.
115934	08/03/01	Need the broken lens replaced on the dial readout. We have the new lens; this call is on the Devlieg. thanks
115946	08/03/01	Please conduct a PM (lubricate) on our table saws located in the carpenter shop.
115948	08/03/01	RCA test room need booth pump filter change
115950	08/03/01	RCA test stand #6 will not come on line

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
115952	08/03/01	Need blade tolerance set. Please expedite
115964	08/03/01	Boost pump filters need changed for the RCA room.
115980	08/03/01	Steam hose has hole steam point 5 work stoppage
115991	08/03/01	Silver streak again - this time the cable on the entrance door has come off the pulleys - door has separated. Work stoppage please - see the NDI gold crew
116024	08/06/01	There is a leak in the back ASE 2.
116048	08/06/01	Repair torque wrench CPWA 30115
116053	08/06/01	Bearings in rotating basket need replacing.
116082	08/06/01	Pressure relief valve leaking
116096	08/06/01	Springfield CNC- coolant solenoid is leaking
116105	08/06/01	Backstop on small shears can't be adjusted.
116108	08/06/01	Relight furnace in hot air channel.
116110	08/06/01	High-pressure air inoperable on ASE test stand #4. Work stoppage
116112	08/06/01	Hydraulic test stand main flowmeter broken needs repaired. EIN 65923026744
116116	08/06/01	Grinding wheel will not turn. Work stoppage.
116137	08/07/01	Need new filter ordered for shop vacuum cleaner
116142	08/07/01	Replace burst disk on T58 mech 5 stand. Work stop
116143	08/07/01	Replace leaking hoses on the power lever control stand.
116170	08/07/01	Repair and replace NF drive cable.
116180	08/07/01	RCA test stand #6 need 600 volt fuse changed
116185	08/07/01	Tool carousel pocket #12 is broke. Needs fixing.
116188	08/07/01	Refill cooling tower with water and change air compressor over to run on cooling tower.
116192	08/07/01	Assist factory rep. On Leblond lathe. Repair oil leak. Lathe is located near the coffee mess by the wall.
116197	08/07/01	Oil pressure low going to test stand please check filter for proper flow. Attn: shop 65100
116204	08/07/01	Coolant will not come on the NC Springfield
116213	08/07/01	The pneumatic tool clamp on the milling machine was quiet again
116217	08/07/01	Hole in hose running from pot on aluminum oxide blaster need to be cut off
116221	08/07/01	Paint booth is not ventilating properly.
116228	08/07/01	Vacuum pumps beginning to sound loud and leaking. Please check oil thanks.
116230	08/08/01	Please restart scrubber a-OH1. Scrubber was shutdown to service nozzles and would not restart. Thanks,
116242	08/08/01	Install new flow manifold in 940 fuel control test stand per instructions

Industrial Maintenance Services
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Ticket Number	Date Created	Description
116243	08/08/01	Install new flow manifold in 940 fuel control test stand per instructions
116261	08/08/01	Vacuum pump needs to be repaired (leaking)
116273	08/08/01	Vacuum pumps beginning to sound loud and leaking. Please check oil thanks.
116290	08/08/01	Hyster is producing a squealing sound. Possibly a wheel problem. Since this is the only hyster operational at this time could be potential work stoppage if it goes down. Please assist.
116292	08/08/01	Expedite - work stoppage - weld counterbalance rod to torque arm to facilitate calibration of H53 tail and intermediate gearbox. Ref cal link #V853710.
116302	08/08/01	Make adjustment to stacker carriage
116306	08/08/01	CNC medallist lathe needs oil filter changed
116319	08/08/01	Bulkhead water brake quick disconnect leaking need to repair or replace. Attn; shop 65100
116332	08/08/01	High-pressure air inoperable on ASE test stand #2. Work stoppage
116342	08/08/01	Drive pad requires removal and replacement on T58 manual #1 test stand. Work stoppage
116359	08/09/01	X axis power feed not working.
116368	08/09/01	Need to change the Lebow on #9 test stand in RCA room
116370	08/09/01	Change brushes on #9 test stand
116371	08/09/01	High press pump will not start. Work stoppage
116374	08/09/01	Soda blaster inoperable water sprays out the side of the handle
116383	08/09/01	Replace the T2 system air valve with the diaphragm regulator type on the T58 mech 1 test stand
116410	08/09/01	#10 test stand leaks in RCA room.
116442	08/09/01	Balance adapter tool P/N A02GS016-1, does not actuate. Work stoppage
116489	08/10/01	Can crusher inoperable again. The warning lights are on.
116493	08/10/01	Repair inlet water valve problem in #2 test cell
116494	08/10/01	Remove coupling, clean, inspect, and re-grease as needed.
116506	08/10/01	Repair manual exhaust valve
116510	08/10/01	Rebuild 3 each power arm
116560	08/10/01	Brushes need checked on T/S #10 in the RCA room.
116563	08/10/01	Please level in-feed table with newly installed planer knives. 1/16" out. Carpenter shop.
116576	08/10/01	Repair bleed air valve brake assembly as required. Attn: shop 65100
116577	08/10/01	Repair or replace water brake seal air quick disconnect on 2 ea fittings. Attn: shop 65100
116578	08/10/01	Can't get any oil pressure through engine hook-up in test cell #10 attn: shop 65100
116587	08/11/01	Repair exhaust vent in test cell.

Ticket Number	Date Created	Description
116614	08/13/01	RCA test stand #3 flows inoperable
116635	08/13/01	ASE stands will not pull a vacuum/work stop
116659	08/13/01	Can cruncher is down, again. Can you believe it?
116661	08/13/01	Wire cutter machine in production control center station 5 is not cutting wire. Work stoppage. Thanks plant acct. (65923029980)
116667	08/13/01	Boost pump #1 in ASE has leaking pressure switch. Charge to PDM 7F5KS63
116668	08/13/01	Install an 4 port for temperature probe on lube accessory test stand (4&5 TC) per instructions
116671	08/13/01	Attention 652 repair "Y" axis linear bearing boot
116686	08/13/01	Bearings in rotating basket on parts washer need replacing work stoppage priority#1
116712	08/13/01	Balancing valve regulator will not regulate pressure. Shop 65100
116713	08/13/01	Mfg 6 each test fixture to take fuel samples in all 6 each APU test cells. Attn: shop 65100
116715	08/13/01	Mfg test fixture so hydraulic sample can be taken completely through out hydraulic system this adds the LC-2 hydraulic cart to be tested. Attn: shop 65100
116722	08/13/01	Relocate and bolt to floor sub-assembly cam removal holding fixture. This move is needed ASAP.
116731	08/13/01	Mech no 5 blown disk
116737	08/13/01	Roller that guides on oven door is broken.
116738	08/13/01	Roller that guides on oven door is broken.
116784	08/14/01	Sip will not run. Need ASAP
116792	08/14/01	Stacker #1 rail sweep damaged. Work stoppage
116825	08/14/01	Dyno cooling water pump is not working proper to return water back into water pit. Need to repair or replace ASAP. Attn: shop 65100
116837	08/14/01	AEP area, repair clamp as needed.
116843	08/14/01	Charge nitrogen accumulator on yellow LC-2 cart
116850	08/14/01	Replace drive pad on ASE test stand #3. Work stoppage
116854	08/14/01	RCA test stand #9 has flow flux work stoppage
116878	08/15/01	See ticket number 116877
116880	08/15/01	Undersized regulator installed in overhead line causing excessive noise/safety issue
116885	08/15/01	Clausing lathe cross feed problem
116893	08/15/01	Repair or replace downstream domotor regulator on channel #1.
116922	08/15/01	Repair shock absorber for stacker
116925	08/15/01	RCA test stand #9 need large Lebow installed micap work stoppage
116928	08/15/01	Hydraulic dual input test stand has 2 pressure gauges need to be replaced work stoppage

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Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
116944	08/15/01	RCA test stand #9 need differential pressure replaced
116953	08/15/01	Change out oil cooler on 1500 horsepower compressor in pneumatic compressor room. Attn: shop 65100
116975	08/15/01	Move and reposition T32 hose
116982	08/15/01	Silver streak down - door cable is off
116987	08/15/01	Test cell lost dyno water pressure! Work stoppage!
117001	08/16/01	Add preservation oil to holding tank in P-507 test cell area bldg 137, attn: shop 65100
117002	08/16/01	Fill hydraulic system in the P-507 test cell area in bldg 137. Attn: shop 65100
117003	08/16/01	Drain waste oil from holding tank in P-507 test cell area bldg 137, attn: shop 65100
117016	08/16/01	NF drive inoperable/for 8/14/01/attn: 3rd shift maintenance
117017	08/16/01	NF drive inoperable/attn: 3rd shift maintenance
117019	08/16/01	Small and large autoclaves are down!! Cannot get any nitrogen from the tank to the autoclaves. This is a work stoppage
117024	08/16/01	Attention 652 inspect or replace air lock seals
117026	08/16/01	Attention 652 inspect top robot urethane cover
117034	08/16/01	Pressure hose #1 has a hole.
117056	08/16/01	Stretch press leaking oil
117106	08/16/01	Assist factory rep on vacuum furnace
117115	08/16/01	The toyoda 5 axis machine is leaking coolant from the back of machine it appears.
117123	08/16/01	High-pressure air inoperable on ASE test stand #4. Work stoppage
117132	08/16/01	Hydraulic pump making excessive noise. Please inspect pump.
117141	08/16/01	Hole in one of hoses on back of blasting machine
117154	08/17/01	Install gloves on titanium weld chamber.
117168	08/17/01	Salt bath (heat treat) door jamming
117169	08/17/01	Agitator on salt bath not working
117170	08/17/01	Freezer door jammed
117179	08/17/01	Repair Monarch lathe
117181	08/17/01	Hyster is leaking hydraulic fluid excessively
117185	08/17/01	Water knife not getting any water to cutting head, work stoppage
117238	08/17/01	Attn: H&H need to adjust conveyer inbound to stacker #1 container fell off conveyer in front of stacker #1
117239	08/17/01	Turntable will not rotate back and lock in position.
117241	08/17/01	Clean out filter on wash down pump
117243	08/17/01	Check opening of hot-cold valve on P507 starter test cell.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

N00421-03-R-0060

Ticket Number	Date Created	Description
117286	08/20/01	Hydraulic test stand pressure gauges need to be replaced
117333	08/20/01	The steam problem with the test stand I talked to you about Thursday is still not working. Work stoppage in tank area at this time.
117350	08/20/01	Repair sand blaster as required.
117360	08/20/01	Got a air leak on Trumpf. Needs some attention. Thanks
117362	08/20/01	Spindle wont start possible lube fault
117364	08/20/01	High-pressure air inoperable on dowty test stand in accessories test area Work stoppage
117378	08/21/01	Please PM table saw located in carpenter shop.
117395	08/21/01	Attn: WC-50 assist shop 652 in repair of flowmeter in 940 fuel control test stand.
117479	08/21/01	Autoclave nitrogen tank needs safety pop off valve replaced.
117488	08/21/01	Check port 17p relief valve #136. Set to 600 PSI with no leakage work stop
117494	08/21/01	Adjust switch on conveyor
117507	08/21/01	Springfield- fix coolant line
117529	08/21/01	Air line leaking on Trumpf. This time its on top easy to get at
117530	08/21/01	Serious oil leak. Work stoppage!
117531	08/21/01	High-pressure air leak above dowty test stand #28.
117532	08/21/01	Serious oil leak. Work stoppage!
117539	08/22/01	RCA test stand #9 repair leaking valve
117544	08/22/01	Attn: WC-50 - assist shop 652 in repairing flowmeter in 940 fuel control test stand.
117551	08/22/01	Bullard has bad hydraulic. Oil leak
117565	08/22/01	I have a broken roller guide for a strippit tubing bender. Not feasible to weld repair.
117573	08/22/01	Repair problem on high-pressure reducing station.
117576	08/22/01	Repair atmospheric exhaust valve (will not fully close) work stoppage
117587	08/22/01	RCA test stand #9 need to change brushes
117600	08/22/01	Repair SPU for APU test cells attn: shop 65100
117636	08/22/01	Remove loose bolt from head stock, on Landis grinder
117673	08/23/01	Water chiller on new water knife not working-- work stoppage on 2 expedited jobs -- need help ASAP-- thanks
117704	08/23/01	Balance machine needs alignment. Work stoppage
117706	08/23/01	Please check fuel pump on test stand. Calibration is having problems trying to cal the new flow system. This is a work stoppage
117722	08/23/01	Penetrant nozzles not spraying properly. Work stoppage, equipment down.
117732	08/23/01	Balance machine needs alignment. Work stoppage
117737	08/23/01	Need minor work done to BF-1. Thanks!!

Industrial Maintenance Services
Machine Tool Work Orders (continued)

N00421-03-R-0060

Ticket Number	Date Created	Description
117765	08/24/01	Large autoclave has no fan motor cooling water, low water pressure.
117766	08/24/01	Small autoclave has no fan motor cooling water, low water pressure.
117786	08/24/01	Work stoppage! The part that changes the direction of the table has come off on the Cincinnati OD grinder. All it needs is a dowel pin put back in it to hold it into place. Thanks
117792	08/24/01	Dyno water problems at low engine power settings.
117817	08/24/01	Water knife has seal leaking on intensifier
117840	08/24/01	Valve on overflow tank on large autoclave replaced
117856	08/24/01	Need new steam hose put steam point 5 and fix steam gun work stoppage
117920	08/27/01	Repair leak RCA room test stand
117927	08/27/01	R/R bolts for to torque shaft, work stoppage.
117930	08/27/01	Hydraulic oil leak
117934	08/27/01	Need to repair an auto lift located in bldg 154 support equipment.
117945	08/27/01	Seal is leaking oil on front door of Huffman tool grinder.
117949	08/27/01	Switch on hot oil tank broken.
117951	08/27/01	RCA test stand #9 has unstable torque reading work stoppage
117993	08/27/01	Assist factory man on alignment on Wotan machine.
117998	08/27/01	High-pressure air inoperable in accessories test area Work stoppage
118000	08/27/01	Safety curtain behind salt bath needs to be rehung and tied back together. Dangerous
118009	08/27/01	Old starter test cell leaking oil.
118041	08/28/01	Test cell dyno oil system is contaminated with water.
118043	08/28/01	Verson down -- work stoppage-- need assistance ASAP-- thanks
118078	08/28/01	Overhead crane needs repair.
118092	08/28/01	Change oil filter on 1500 hp compressor in pneumatics area Attn: shop 65100
118112	08/28/01	Oil system for dyno in T-64 test cell needs to be flushed.
118120	08/28/01	High-pressure air inoperable in accessories test area Work stoppage
118121	08/28/01	F402 test cell repair fuel line.
118123	08/28/01	Rack crashed in station 5 silver streak - work stoppage
118155	08/29/01	Attn 653: take grove 35-ton mobile crane to shop for repairs needed to properly calibrate pat system and eliminate alarm from constantly sounding.
118164	08/29/01	Vacuum cylinders on both autoclaves need maintenance work.
118179	08/29/01	Please check / clean brushes on T/S #10 Lebow in the RCA room.
118200	08/29/01	The pump on scrubber a-oh-2 is leaking and had to be shut down. This is a work stoppage. Thanks
118222	08/29/01	Sip jig grinder (3) air leak

Industrial Maintenance Services
Machine Tool Work Orders (continued)

N00421-03-R-0060

Ticket Number	Date Created	Description
118248	08/29/01	Hot air furnace will not stay on line. Work stoppage, attn: shop 65100
118251	08/29/01	Attn: WC-50 - install fuel temp meter on J-79 main/ AP test stand
118264	08/29/01	High-pressure air inoperable in accessories test area Work stoppage
118265	08/29/01	Got a big bad air leak at rear of Trumpf, needs attention... Work stoppage. Thanks
118270	08/29/01	Digital flowmeter problems J79 flow divider stand
118288	08/30/01	Knob broken on ultrasonic cleaner
118289	08/30/01	Carriage on clausing lathe not moving freely. Needs adjustment. Lathe located in shop next to sink.
118293	08/30/01	Repair chain on stacker and align it up.
118311	08/30/01	Diaphragm in hot inlet air valve blown. Need replaced ASAP, work stoppage. Attn: shop 65100
118313	08/30/01	Packing in control air valve leaking cannot calibrate need repaired ASAP. Attn: shop 65100
118334	08/30/01	652 personnel rollers on CScan follower eat up and dropping lines on recorder. Please come and replace.
118343	08/30/01	Repair P3 blade grinding machine in bldg.139, as needed, to get it in operation. No water.
118382	08/30/01	Check operation of die.
118388	08/30/01	Air line has pulled loose on Trumpf again... Needs some TLC. This is a job for the H&H guys. Thanks work stoppage
118390	08/30/01	At 2600 RPM air shut off in starter test cell. Work stoppage
118393	08/30/01	Oil pump on channel number one is tripping circuit breaker. Pump appears to be binding up. "work stoppage".
118403	08/31/01	Balance machine out of alignment. T400 compressor machine. Work stoppage
118416	08/31/01	Clausing Kondia milling machine table up/down is not working. Motor turns, but table doesn't move.
118422	08/31/01	Work stoppage - hydraulic leak and chilled water system not working -- work stoppage-- thanks
118438	08/31/01	No vacuum going to autoclaves.
118474	08/31/01	Repair system as needed in the P3 blade grinding room, in bldg 139.
118568	09/04/01	Scrubber a-oh-2 has leak by the pump. Needs repair before it becomes a hazard. Work stoppage. Thanks
118595	09/04/01	Attention 652 inspect pressure engine #3 on robotic shotpeen machine
118601	09/04/01	Metal spray unit. The motor is making a loud grinding noise at the motor that runs the dust collector on the robotic side. Unit was installed less than 1 year ago by Metco.
118612	09/04/01	Springfield- rail locked up
118637	09/04/01	Steam hose has hole steam point #4 no need for new hose work stoppage.
118687	09/05/01	Small autoclave, no pressure, heating problem, vacuum problem.
118703	09/05/01	Attention 652 no air pressure on shotpeen machine in shop. See shotpeen area of the plating shop

Industrial Maintenance Services
Machine Tool Work Orders (continued)

N00421-03-R-0060

Ticket Number	Date Created	Description
118718	09/05/01	Replace brake pads on starter test stand. Attn: shop 65100
118719	09/05/01	Replace blown air control line on channel number 2 attn: shop 65100
118741	09/05/01	Large autoclave-belts on vacuum pump broke.
118750	09/05/01	Clean WP flow tubes on T58 mechanical 1 test stand.
118757	09/05/01	Hydraulic test stand will not built enough pressure for testing propeller under load, it needs to reach a max. Pressure of 800 PSI and it will not do it work stoppage. 65887236203
118758	09/05/01	Hydraulic test stand will not built enough pressure for testing propeller under load; it needs to reach a max. Pressure of 800 PSI and it will not do it work stoppage.
118794	09/06/01	Change filters/
118817	09/06/01	Machine 1/2 inch out of tool.
118864	09/06/01	Burst disc/work stop
118872	09/06/01	Need left hand glove replaced on PMB blaster
118873	09/06/01	Lathe Spindle will not engage.
118877	09/06/01	Air hoist will not go up and down.
118878	09/06/01	Please create a way (bracket) to mount the light on the jig bore so it can be utilized to see down into the parts that are mounted on the table.
118879	09/06/01	Hole in left hand glove PMB blaster
118880	09/06/01	Air hoist will not go up and down. (damaged fittings at air motor leaking badly)
118882	09/06/01	T64 balance machine control cabinet needs to be secured to floor. Safety discrepancy! (cabinet was just recently moved most likely by contractor and not secured to floor)
118893	09/06/01	T64 balance machine control cabinet needs to be secured to floor. Safety discrepancy! (cabinet was just recently moved most likely by contractor and not secured to floor)
118894	09/07/01	We need hinges put on a balancing machine in the 402 shop. Also redo the locking devices already on cover.
118910	09/07/01	RCA test stand #10 electrical cable needs checked / repaired
118926	09/07/01	Replace quick disconnects on test stand
118927	09/07/01	Repair right angle drive adapter
118957	09/07/01	Small blast shop-no media coming out of blaster
118987	09/07/01	Change left-handed glove in zero blaster.
118990	09/07/01	The Trumpf has come down with the broken air line virus again. Please send the H&H guys Thanks
118991	09/07/01	Bearing going out
119066	09/10/01	Wire removal belt broken on Agie.
119083	09/10/01	Need valve repaired on #9 RCA, test stand.
119121	09/10/01	Oil leak on verson press.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
119140	09/10/01	Power lever test stand #15 in accessories test area is leaking calibration fluid. Work stoppage
119158	09/11/01	NF drive inoperable/work stop/POC: - ASE 5
119167	09/11/01	Provide temporary plumbing for engineering specifications.
119182	09/11/01	Ck. Drain traps on air dryers in bldg 4225.
119207	09/11/01	Vacuum pump has leaking seal, pump needs to be rebuilt
119211	09/12/01	Ventilation system in the new hanger is inoperable.
119213	09/12/01	Chiller unit for hard anodize is not operational. Need someone to start it up. We are at a work stoppage because of this. Thanks
119215	09/12/01	Machine located at column 22, power feed on knee on milling machine not functioning.
119256	09/13/01	Vacuum pump is inoperable.
119267	09/13/01	Torque meter indicator broken
119286	09/13/01	Bad bearing in Delta radial arm drill press. Please repair ASAP. Thanks.
119291	09/13/01	Replace pump in pump room
119323	09/13/01	Steam hose has hole steam point #4 no need for new hose. Cut and reattach work stoppage
119324	09/13/01	Feed handle binding, too hard to feed.
119327	09/13/01	Hydraulic test stand #10 in RCA room is leaking fluid from filter housing in rear equipment room. Work stoppage
119328	09/13/01	Feed handle binding, too hard to feed.
119334	09/14/01	Check traps
119336	09/14/01	Repair stacker as necessary
119345	09/14/01	Stam room soda blaster will not maintain pressure
119370	09/14/01	Water pump in lead room is not working at this time
119393	09/14/01	RPM flux
119410	09/14/01	Exhaust on hot oil tank not working, causing employees to get sick. Need repair ASAP.
119415	09/14/01	W/o to work on "A" axis of Maho. "A" axis takes forever to unclamp and reference.
119427	09/14/01	Chain coming off - station 7 - silver streak - work stoppage
119430	09/14/01	Please adjust clutch. Feed rate varying and won't permit good surface finish.
119433	09/14/01	High-pressure air inoperable in accessories test area Work stoppage
119460	09/17/01	The chip conveyor on the komo vertical milling machine is hung up.
119481	09/17/01	Please check vacuum pump will not pull down into vacuum. Attn: shop 65100
119488	09/17/01	Bumper broken on AGV #1
119492	09/17/01	Vacuum cleaner broken work stoppage.

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
119520	09/17/01	The ID/OD will not hold calibration. Work stop
119526	09/17/01	Small lathe in shop area will not run. Work stoppage, attn: shop 65100
119529	09/17/01	Change Lebow on #10 RCA test stand
119536	09/17/01	Repair coupling on pump in #2 test cell.
119585	09/17/01	Water leak at drinking fountain located in 93562 on the eatery wall. Compression nut at the filter is leaking.
119592	09/18/01	RPM bogging down/work stop
119601	09/18/01	Emergency - the double doors have fallen completely down, need repairs now.
119619	09/18/01	Water knife down work stoppage, no chilled water
119623	09/18/01	T64 test cell process pump #2 shows high vibration and impending bearing failure. Request switching to pump #1 and checking pump. Request bearing saved and sent to PDM team 659. Charge to 7F5KS65
119626	09/18/01	Change and set up de-ionizing canisters to quick change configuration.
119676	09/18/01	Argon will not flow through welding machine. Please expedite
119684	09/18/01	Shop 93562 Norton grinder needs repairing
119685	09/18/01	Check door gasket and replaced as necessary on Lindberg #4. Heat treat shop, bldg 137.
119689	09/18/01	Check out Bridgeport series II mill. It is not operational. Send to 6.3.652 thanks!
119698	09/18/01	Flowmeter handle broken on T58 #1 manual test stand. Work stoppage
119702	09/18/01	Drive pad inoperable on T64 #2 manual fuel control test stand. Work stoppage
119729	09/19/01	Drive bearing inoperable/work stop/POC: T64 mech 2
119734	09/19/01	Bumper on AGV #4 broken. (AGV tried to pick on our sturdiest, strongest artisan...and lost)
119735	09/19/01	Need lock replaced for globe valve wheel #1 parts washer. POC: hazmat waste bldg 423
119746	09/19/01	Replace clamps on AEP fixture. Thanks
119755	09/19/01	Water brake valve "A" is not repeating. Attn: shop 65100
119775	09/19/01	Electrical cable for T/S 9 in the RCA room.
119779	09/19/01	Outlet flowmeter inoperable
119795	09/19/01	T64 test cell process pump #2 shows high vibration and impending bearing failure. Request switching to pump #1 and checking pump. Request bearing saved and sent to PDM team. 659. Charge to 7F5KS65
119796	09/19/01	Furnace out in hot air channel. Work stoppage
119798	09/19/01	Flat washer grinder in the blade area needs a new belt.
119800	09/19/01	Sip jig borer requires replacement of synthetic mounting pads and releveled. Machine is currently out of level. Please refer to 1st shift.
119818	09/20/01	NF drive inoperable
119832	09/20/01	High and low speed does work on no. 4 jig bore

Industrial Maintenance Services
Machine Tool Work Orders (continued)

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Ticket Number	Date Created	Description
119852	09/20/01	Request FMD assist in installation of calibrated gages to automated cleaning/preservation line tanks and dryers in shop 96554, bldg 133. (attn: WC-50)
119854	09/20/01	Request assistance in installation of automated cleaning line/preservation line tanks and dryers shop 96554 on 9/19/2001. Attn: WC-50
119925	09/20/01	Hydraulic fluid leaking from machine
119926	09/20/01	Lebow bearings test stand 10
119968	09/21/01	RCA room T/S #10 needs to have the oil-mister checked / adjusted
119978	09/21/01	Kondia mill will not traverse.
120008	09/21/01	Replace filter bag in shop vacuum with a new one.
120033	09/21/01	Cable connector insulator cracked, needs repaired
120034	09/21/01	Relocate HPT1 bal. fixture & stand in shop 96559, bldg 133 and install LPC module fixture in shop 96559. Bolting fixtures to floor is all required. POC is shop 96559 supervisor
120041	09/21/01	Grinder making noise. See Lebow before working.
120042	09/21/01	Machine feed not working on the down stroke.
120043	09/21/01	SIS stacker 2 - hoist brake problem. Attn: 2nd shift.
120055	09/22/01	Replaced door gaskets in two Lindberg homo pit furnaces, heat-treat.
120062	09/22/01	E2 prop. Assembly bench needs new over/center position locks device. Work stoppage soon.
120069	09/22/01	Please install repair parts in 2nd large Monarch lathe. Parts are in 93562 office. Refer to 2nd shift mechanics.
120083	09/24/01	The pump on a-oh-2 is not working. Work stoppage thanks
120086	09/24/01	Hose reel in disassembly area leaking, safety
120104	09/24/01	Table won't turn/work stop
120111	09/24/01	Assemble and surviser enerpac hydraulic cylinder
120112	09/24/01	Request FMD assist in installation of calibrated gages to automated cleaning and preservation line tanks and dryers, shop 96554, b-133. (attn: WC-50) \$528.66 labor
120137	09/24/01	Burst disc
120146	09/24/01	Latch for safety cage on T/S #10 in the RCA room broke
120148	09/24/01	Wire wheel on grinder needs changing
120158	09/24/01	Low pump discharge pressure
120181	09/24/01	Maintenance bypass valve inoperable/work stop
120195	09/24/01	Replace left-handed glove on blaster #3 and window glass.
120201	09/24/01	Replace belt on center lap grinder.
120206	09/24/01	Incorrect time indication on T/S #10 in the RCA room.
120226	09/24/01	Selector valve on test stand front panel pouring. Thanks!

Industrial Maintenance Services
Machine Tool Work Orders (continued)

N00421-03-R-0060

Ticket Number	Date Created	Description
120232	09/25/01	Waterbrake horsepower readings will not stabilize in test cell #8. Cannot get readings. Work stoppage. Test cell down.
120253	09/25/01	Large autoclave-nitrogen or air leak
120260	09/25/01	Broken hydraulic line on hydraulic system. Need ASAP, attn: shop 65100
120273	09/25/01	Need to have an air line replaced on the heat exchanger on T58 mech 5. Work stop
120278	09/25/01	Assist in automated cleaning line/preservation line tanks and dryers installation, shop 96554. Attn: WC-50
120293	09/25/01	Change shaft seal
120295	09/25/01	Automated penetrant line, exit door at station #4 is sticking. Work stoppage
120303	09/25/01	Drill grinder needs new hose. Rotting, decayed.
120316	09/25/01	Repair or replace as required downstream domotor regulator on channel #2. Work stoppage.
120323	09/25/01	Soda blaster (at steam rack) has no soda flow.
120336	09/25/01	Readjust chain on stacker and straighten guides
120338	09/25/01	Adjust hot and cold air valves for proper air temp. Mix in old starter test cell. Attn: shop 65100
120348	09/25/01	Bearings in Lebow require changing on test stand #10 in RCA room. Work stoppage
120372	09/26/01	Fuel leaking from test stand/work stop
120377	09/26/01	Request repair oil leak at agitator motor; equip no. 04-505 gearbox in PWD lift station. Service of this equip has been reverted back to original end-u (replaces ticket 119647)
120381	09/26/01	Assist in automated cleaning line/preservation line tanks/dryers installation shop 96554. Attn: WC-50
120382	09/26/01	Assist in automated cleaning line/preservation line tanks/dryers installation for shop 96554. Attn: WC-50
120383	09/26/01	Assist in automated cleaning line/preservation line tanks and dryers installation shop 96554. Attn: WC-50
120386	09/26/01	We need the filter container for tank 127 changed to another unit we have within the shop. Thanks
120387	09/26/01	Assist in automated cleaning line/preservation line tanks/dryers installation, shop 96554. Attn: WC-50
120391	09/26/01	Fuel leaking from test stand/work stop
120393	09/26/01	Attention 652 inspect top robot alignment on robotic shotpeen machine
120414	09/26/01	Campbell dual headed grinder D-30/ dresser roll bearings maybe bad! (making noise)
120416	09/26/01	Bearings need to be changed on T/S #10 Lebow in the RCA room.
120462	09/26/01	Blaster is blowing sand everywhere
120472	09/26/01	Drive oil pressure inoperable on dowty test stand 3012. Work stoppage
120477	09/26/01	Work stoppage on the Wotan heavy workload, hydraulic over temp
120496	09/27/01	Work stoppage on the Wotan heavy workload, hydraulic over temp

Industrial Maintenance Services
Machine Tool Work Orders (continued)

N00421-03-R-0060

Ticket Number	Date Created	Description
120518	09/27/01	Bead blaster needs repaired. It is missing some parts.
120535	09/27/01	Need new v belt on shimmy damper tester work stop
120543	09/27/01	Time / date incorrect on T/S #10 in the RCA room. May need new battery.
120583	09/27/01	Wotan oil cooler needs oil and this is a special oil maintenance has.
120589	09/27/01	Wotan oil cooler needs oil and this is a special oil maintenance has.
120603	09/28/01	Temperature controller inoperable/work stop dowty 3012
120613	09/28/01	NF drive is bound up, won't turn/work stop
120623	09/28/01	Plant air Centac air compressor #2 show rising levels in vibration on stage #1. This and the decrease in performance, we recommend the compressor be rebuilt. Charge to 7F5KS00 PDM
120638	09/28/01	Sh-60 starter stand has broken drive shaft. Work stoppage. Attn: shop 65100
120639	09/28/01	Add 3" vent pump to water tank on emprise starter test stand. Attn: shop 65100
120640	09/28/01	Replace E-seal rings in high-pressure F-18 test stand. Attn: shop 65100
120641	09/28/01	Clean holding brake on emprise starter test stand. Attn: shop 65100
120642	09/28/01	Change regulator on down stream bleed valve on channel number 2. Attn: shop 65100
120643	09/28/01	Rebuild dresser.
120668	09/28/01	Seal water leaking badly in test cell #9. Work stoppage. Cannot hang anymore engines until repair is made.
120675	09/28/01	The hydraulic ram on the J-79 turbine balancing machine, quit working. This is the end of the quarter, and we have units due out. We are at complete work stoppage for this piece. Need help ASAP. Thanks.
120677	09/28/01	Assist in automated cleaning line/preservation line tanks/dryers installation, shop 96554. Attn: WC-50
120678	09/28/01	Assist in automated cleaning line/preservation line tanks/dryers installation shop 96554. Attn: WC-50
120679	09/28/01	Assist in automated cleaning line/preservation line tanks/dryers installation shop 96554. Attn: WC-50
120680	09/28/01	Assist in automated cleaning line/preservation line tanks/dryers installation shop 96554. Attn: WC-50
120682	09/28/01	RCA test stand #9 needed Lebow change work stoppage
120683	09/28/01	Lathe in middle of shop. Oil all over! Work stoppage. Needs immediate attention.
120685	09/28/01	No hydraulic pressure
120708	09/30/01	Sh-60 test stand fire valve sticking. Need repaired ASAP. Attn: shop 65100
120709	09/30/01	Spindle will not go in gear

TE 3.21 –Machine Tool Work Orders

TE 3.22 – Overhead Hoist Work Orders

Government provides data on historical workload in this technical exhibit. This data is raw and represents actual communication among customers, maintenance planners, and artisans. The data is as it appears in the maintenance management system except for removal of personal information, inappropriate language, and acronyms expanded as practicable. Each set of data includes a ticket number, ticket date, and a problem description. The tickets approximate the work required during the base one-year period.

The work orders numbers in this technical exhibit may not match exactly the workload forecast in Section C-7. There are two reasons. First, customers occasionally submit more than one requirement for a single problem indicating the recorded workload over represents the work performed. Second, artisans perform a substantial fraction of their work on verbal orders or on their own initiative indicating the recorded workload under represents work performed. However, the net result approximates actual work required.

We audited by sampling the workload in each technical exhibit. We also sought subject matter expert advice on the amount of over- and under-reporting in each area. The result is our estimate of the amount of over- and under-reporting of each workload set. Thus, to get the forecast values in C-7 for the workload in this Technical Exhibit, we first decreased the number of tickets by 9.7 percent to adjust for over-reported requirements. The then increased the number of tickets by 20 percent to adjust for under reported tickets.

Ticket No	Date Created	Description
89603	10/02/00	Hoist broken stripbarn work stop bldg 137
89710	10/02/00	Hoist 145 smoking secured breakers need repair
89740	10/03/00	Hoist #145 H46 hangar night shift reported it smoking at the end of their shift 10/02/00
89748	10/03/00	Hoist 145, check holding brake second shift reported smoking from hoist
89824	10/03/00	Hoist 108 inside ASKARS, replace hook that failed NDT
89950	10/04/00	Hoist 106, plating shop extension, adjust hoist holding brake to .015"
89952	10/04/00	Hoist 106, plating shop extension, identify main disconnect with hoist number.
89954	10/04/00	Hoist 106, plating shop extension, hot shoe bracket loose, tighten and adjust hot shoes to ride in rails better
89955	10/04/00	Hoist 106, plating shop extension, adjust both bridge brakes to .031"
89956	10/04/00	Hoist 106, plating shop extension, adjust trolley brakes to .031"
89958	10/04/00	Hoist 106, plating shop extension, bridge brake cover on north side damaged and bolt broken off. Order replacement and repair
89964	10/04/00	Hoist 106 grind off " 2" capacity marks on hoist block attention: shop 93554

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
90130	10/06/00	Hoist 110 remove hook, clean, prepare for NDT. NDT hook, lubricate and reinstall.
90134	10/06/00	Hoist 111 remove hook, clean, prepare for NDT. NDT hook, lubricate and reinstall.
90135	10/06/00	Hoist 112 remove hook, clean, prepare for NDT. NDT hook, lubricate and reinstall.
90267	10/10/00	Hoist in test cell #1 will not shut off when lifting engine.
90279	10/10/00	Hoist #110, loop trolley wheels & bridge drive bearings
90280	10/10/00	Hoist 110 replace bridge drive wheels (3 each)
90281	10/10/00	Clean feed & control contact #110
90282	10/10/00	#110 - disassemble the trolley break & reassemble
90283	10/10/00	Adjust holding brake as per rem specs #110
90284	10/10/00	#110 - tighten set screw on bridge motor drive
90474	10/12/00	Hoist in test cell 1 bldg 133 check pendant control. Hoists will not shut off
90518	10/12/00	Hoist 112 bldg 188. Realign bearing support bracket on bridge drive shaft.
90519	10/12/00	Hoist 110 bldg 188. Adjust holding brake to prevent load slipping
90520	10/12/00	Hoist 110 bldg 188. Clean collector rollers and corroded hot rails
90522	10/12/00	Hoist 110 bldg 188. Lubricate hoist, trolley and bridge drives as required
90622	10/13/00	Hoist not working #258
90865	10/17/00	Work stoppage, hoist #145 in H46 hangar will not go up or down.
90943	10/17/00	Hoist 145 hangar 3, no up or down, check hoist and speed contactors
90944	10/17/00	Hoist 258, plating shop 93663, bldg 4035 check hot shoe connections, hoist not working
91000	10/18/00	Hoist control was dropped and the casing screws broke out. The casing is loose but does operate.
91011	10/18/00	We need new handle on hoists ASAP job stoppage thank you.
91071	10/18/00	Hoist 128, remove hook, prepare for NDT, lubricate and reinstall
91155	10/19/00	Hoist #128 order new wire rope, no broken wires, however there are multiple bends and it looks real ugly.
91160	10/19/00	Hoist #128 order 2ea bridge drive wheels. Current wheels are tired and need a rest.
91161	10/19/00	Hoist #128 adjust holding brake to correct clearance and to allow for a snappy solenoid action.
91162	10/19/00	Hoist #128 remove, clean, measure disk and reinstall bridge brake assy.
91163	10/19/00	Hoist #128 adjust trolley brake as per OEM. Instructions under the brake cover.
91183	10/19/00	Hoist 249, Saturn monorail, install new replacement wire rope, prepare for load test and condition inspection
91184	10/19/00	Hoist 250, Saturn monorail, install new replacement wire rope, prepare for load test and condition inspection
91185	10/19/00	Hoist 145, hangar 3, remove hoist motor, deliver to building 1006 for repair, rewinding
91189	10/19/00	Hoist #87 install bridge and trolley directional markings.
91190	10/19/00	Hoist #87 tighten bridge drive mounting bracket.
91191	10/19/00	Hoist #87 repair plastic wire covering at 90-degree conduit connector.

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
91192	10/19/00	Hoist #87 bridge drive right angle gear boxes need 90 weight gear oil topped off.
91206	10/19/00	Hoist 145, hangar 3, remove hoist motor, deliver to building 1006 for repair, rewinding
91207	10/19/00	Hoist 249, Saturn monorail, install new replacement wire rope, prepare for load test and condition inspection
91248	10/20/00	Hoist 249, Saturn monorail, install new replacement wire rope, prepare for load test and condition inspection
91321	10/20/00	Electrical cord located on roller system is hanging up, not allowing 53 rotor blade to move in loading position.
91327	10/20/00	Hoist 250, double monorail Saturn in plating shop adjust upper and lower limits to fit new wire rope
91330	10/20/00	Hoist 250, double monorail Saturn in plating shop replace Federal Pacific disconnect, blades not closing fully
91333	10/20/00	Hoist 249, double monorail Saturn in plating shop adjust limit switches to fit new wire rope
91335	10/20/00	Hoist 249, double monorail Saturn in plating shop adjust limit switches to fit new wire rope
91359	10/23/00	Hoist 110. Lubricate trolley wheels and bridge drive bearings
91360	10/23/00	Hoist 110. Replace bridge drive wheels
91361	10/23/00	Hoist 110. Clean speed and direction contactors
91362	10/23/00	Hoist 110. Disassemble and clean trolley brake, reset to minimum clearance
91363	10/23/00	Hoist 110. Adjust holding brake to minimum air gap
91364	10/23/00	Hoist 110. Tighten set screws on bridge drive motor coupling
91436	10/23/00	Hoist 240, pneumatics cleaning line across from old safety office. Replace wire rope pull controls, add new broomstick handles
91439	10/23/00	Hoist 292, west side AV8 hangar. Replace pendant control and strain relief connector
91440	10/23/00	Hoist 110, replace bridge drive wheels and check shaft alignment
91441	10/23/00	Hoist 111, replace bridge drive wheels and check shaft alignment
91442	10/23/00	Hoist 112, replace bridge drive wheels and check shaft alignment
91454	10/23/00	Work stoppage! #226, button is stuck in south position
91485	10/23/00	Hoist 405, drop hammer extension check all brake air gaps, reset to OEM minimums
91487	10/23/00	Hoist 405, drop hammer extension remove hook for NDT, install base tram measurements identify hook by hoist number, lubricate and reinstall
91488	10/23/00	Hoist 405, drop hammer extension identify hoist disconnect by hoist number, paint orange
91490	10/23/00	Hoist 405, drop hammer extension repair festoon feed wire pulled out from connector
91491	10/23/00	Hoist 405, drop hammer extension adjust upper and lower geared limits
91492	10/23/00	Hoist 405, drop hammer extension change bridge capacity to read in pounds
91509	10/23/00	Repair overhead hoist.
91521	10/23/00	Repair hoist at tower.
91522	10/23/00	Repair hoist at tower.

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
91604	10/24/00	We have four (4) hoists that cannot be identified by their crane numbers for hoist certification. We need this taken care of as quickly as possible to prevent any further loss of time. Thanks
91607	10/24/00	Hoist 63, remove hook, clean, prepare for NDT, have NDT done. Lubricate, reinstall prepare hoist for condition inspection and load test
91614	10/24/00	Item is out of weight test. Need item tested ASAP. I am located in the SSE53/hazmat room. Thanks
91704	10/25/00	Mfg, hoist stickers as per instructions
91716	10/25/00	Hoists 249, 250, 274, 276, replace Federal Pacific 30 amp 600 volt disconnects. New disconnects to be color-coded safety orange and identified by hoist numbers.
91717	10/25/00	Hoist 89 in propeller shop. Reroute pendant control to hang from counterweight on opposite side of hoist. Extend control cable to fit
91718	10/25/00	Hoist 352 new pneumatics test cells. Remove hoist 352, install new replacement hoist new hoist in bldg 1006.
91719	10/25/00	Hoist 384, rotor blade static balance bldg 1794. Install bridge brake assembly on bridge drive, contact for brake
91833	10/26/00	Bottom button is broken on control and is stuck in the on mode [hoist will move in street direction unless power is turned off]
91860	10/26/00	Hoist 223, new stinky, adjust holding brake back to minimum of .015
91861	10/26/00	Hoist 223, new stinky, tighten loose electrical connections in control cabinet
91862	10/26/00	Electrical cord located on roller system is hanging up, not allowing 53 rotor blade to move in loading position.
91923	10/26/00	Overhead hoist #91 in P3 rubber room need a longer cable on electric control and breaks installed. That hoist is a safety hazardous, waiting to happen.
91969	10/27/00	Hoist #129 adjust holding brake to OEM specs.
91970	10/27/00	Hoist #129 brake drum seems to have slop in keyway. Order new drum and shoes, march along with the program.
91991	10/27/00	Hoist making noise may be brake, won't go up or down again. Work stoppage
92062	10/30/00	Hoist #144 the up and down buttons will not work all other buttons work fine. Thank you.
92106	10/30/00	Hoist 311, aro on bridge in 133 machine shop. Replace air hose
92108	10/30/00	Hoist 144, new Yale in heat treat check up/down control problem.
92110	10/30/00	Hoist 91, located in old rubber shop. Install new longer pendant control wire. See shop personnel for length required.
92112	10/30/00	Hoist 49 H53 hangar runway end, repair/replace button on pendant station
92113	10/30/00	Hoist 49 CTD cleaning shop no up/down check pendant and hot shoe connections
92150	10/30/00	Hoist #120 bridge direction sign backwards, reattach in correct direction.
92156	10/30/00	Hoist #120 holding brake slipping slightly sometimes. Disassemble, clean, reassemble, and adjust to OEM specs.
92158	10/30/00	Hoist #120 bridge motor drive sprocket loose, tighten. Bridge shaft drive sprocket loose, tighten. West end, bridge drive wheel, pillow block support bracket loose, tighten two nuts.
92160	10/30/00	Hoist #120 center bridge drive wheel set screws loose, tighten.
92300	10/31/00	Hoist 63, remove hook, clean, prepare for NDT, have NDT done. Lubricate, reinstall prepare hoist for condition inspection and load test

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
92301	10/31/00	Hoists 249, 250, 274, 276, replace Federal Pacific 30 amp 600 volt disconnects. New disconnects to be color-coded safety orange and identified by hoist numbers.
92302	10/31/00	Hoist 384, rotor blade static balance bldg 1794. Install bridge brake assembly on bridge drive,
92303	10/31/00	Hoist 91, located in old rubber shop. Install new longer pendant control wire. See shop personnel for length required.
92335	10/31/00	Hoist 63, remove hook, clean, prepare for NDT, have NDT done. Lubricate, reinstall prepare hoist for condition inspection and load test
92377	11/01/00	Hoist is broken down work stoppage have blades in oven and cannot get them out help thank.
92434	11/01/00	Hoist 105, big jib 137 machine shop, adjust holding brake to .025"
92638	11/03/00	Hoist #337 is smoking. Work stoppage
92723	11/03/00	Gray control box up top of hoist #287 has come loose on one end (welding shop)
92765	11/06/00	The control cable is coming off the track of the hoist. Please repair soon.
92914	11/07/00	Hoist 403, bldg 4225 vertical sling tester, replace wire rope assembly.
92917	11/07/00	Hoist 337, bldg 133 big blue 402 shop, replace wire rope assembly.
93050	11/08/00	Hoist 287, new above welding shop area. Floating pendant splice box replace broken attachment hardware.
93092	11/08/00	Hoist 337 F 402 shop 96556, tighten fasteners on bridge drive shaft pillow block bearings.
93101	11/08/00	Hoist 80 CTD steam rack. Install new air motor and air valve/piston assemblies. Notify 611 for load test.
93116	11/08/00	Hoist 25, top runner in rotor blade shop. Replace oversize fuses with correct size, 6 1/4 amp.
93178	11/09/00	Hoist 110. Replace bridge drive wheels
93266	11/09/00	Broken link on chain hoist
93295	11/11/00	All three hoists in building 188 certification is expired.
93368	11/13/00	Hoist will not come down. Safety hazard table hanging in air.
93400	11/13/00	Hoist 140, 133 machine shop aro. Remove hooks and have NDT performed, reinstall
93401	11/13/00	Hoist 138, 133 machine shop Ingersoll Rand. Remove hooks and have NDT performed, reinstall
93402	11/13/00	Hoist 136, 133 machine shop Yale. Remove hooks and have NDT performed, reinstall
93403	11/13/00	Hoist 135, 133 machine shop C&M. Remove hooks and have NDT performed, reinstall
93404	11/13/00	Hoist 325, 83 machine shop jet position. Remove hooks and have NDT performed, reinstall
93405	11/13/00	Hoist 281, steak house gas hoist . Remove hooks and have NDT performed, reinstall
93408	11/13/00	Hoist 135, 133 machine shop C&M. Remove hooks and have NDT performed, reinstall
93530	11/14/00	Hoist 285, big blue washing machine by new stinky. Repair/replace air hoses. Air bypassing preventing lowering and slowing raising, say that fast
93656	11/15/00	Vertical lift is out of calibration since April, 2000. Also hinge is broken. Work stoppage !!!!!

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
93729	11/16/00	Work stoppage -- certification date sticker is missing from hoist
93780	11/16/00	Hoist forward and backward buttons locked.
93787	11/16/00	Overhead hoist stuck. Will not roll neither direction. Work stoppage. I put a request in approx. 16:00
93811	11/17/00	Hoist 271, new bottom block remove hook, identify with hoist number, NDT hook.
93894	11/17/00	Hoist 403, bldg 4225 vertical sling tester, replace wire rope assembly.
93915	11/18/00	Hoist 140 in shop 93667- end stop on SW end of railway is installed backwards. Stop located on east end is too far out.
93918	11/18/00	Work stoppage hoist stopped working.
93962	11/20/00	Hoists needs certification sticker work stop PMB bldg 3766
94148	11/21/00	Attention 652 repair hoist on automated line in plating shop
94163	11/21/00	Attention 652 repair hoist on automated line in plating shop
94194	11/22/00	Our main engine hoist is inoperable. It will not travel the rail to access components/engine. We are at a work stoppage. Thanks
94348	11/27/00	The hoist outside of plating shop has an air leak and will not work. Need to fix air leak and inspect hoist to ensure it is working properly.
94398	11/27/00	Hoist 197, outside plating shop. Air leak in oiler, repair or replace oiler
94399	11/27/00	Hoist 99, new Jackson Memorial stand free monorail east side of x-ray building. Adjust lowering speed, check operation of lowering and fluid level in oiler.
94401	11/27/00	Hoist 145, H46 hangar new motor hoist. Bring test weight to site, coordinate with 61100 time and date
94488	11/28/00	Auto lift in bldg 154 shop 65700 is inoperable. Repair as necessary
94507	11/28/00	Hoist cable on clam shelter #1 at runway 28 has broken. Door will not close. Urgent action required to close dehumidified area. Send to hoist team. Use 7f5KC55.
94581	11/28/00	Replace safety latch on overhead hoist #68, as needed. Safety hazardous in the shotpeening area.
94619	11/29/00	Broken chain on hyster forks traverse.
94657	11/29/00	Attention 652 hoist 247 in plating shop needs repairing, possible fuse
94680	11/29/00	Hydraulic cylinders leak. Check and repair as required
94707	11/29/00	Need to have lock out tag on hoist #145 checked
94820	11/30/00	Hoist 131 transmission shop reset solenoid air gap to 3/8"
94821	11/30/00	Hoist 131 transmission shop replace spring on hook safety latch
94822	11/30/00	Hoist 131 transmission shop order and replace wire rope assembly
94823	11/30/00	Hoist 131 transmission shop trolley brake out of specification reset to OEM specifications. 13/32"
94824	11/30/00	Hoist 7 transmission shop hoist brake out of specification reset to OEM specifications. .015"
94865	12/01/00	Work stoppage...hoist #156 not working. Wire broken and will not lower rack into penetrant. Line is dead. Please repair so they can go back to work.
94970	12/01/00	Hoist on/off switch is broken. Hoist will not operate.
95042	12/04/00	Hoists will not work, hoist 231. Work stopped.
95056	12/04/00	Hoist 231 in the machine shop will not move on the rail.

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
95112	12/05/00	Repair car lift building new GSE 154
95113	12/05/00	Repair replace pendant wire hoist 156 stinking green zyglo line. Hard down since the first
95114	12/05/00	Hoist 231 133 machine shop Won't move on rail, make it move
95160	12/05/00	Overhead hoist inside NDI area northeast end of bldg 4032 main breaker is locked down. I need to see if anyone over there can come over to unlock it. Thank you.
95164	12/05/00	Hoist 159 electro lift in heat treat. Remove hook, have NDT performed, reinstall hook
95168	12/05/00	Hoist 132 ramp building machine shop extension. Remove hook, have NDT performed, reinstall hook
95183	12/05/00	Change capacity makings on hoist 222, center room on end with metal shelter, old GSE building. Change from 4000 lbs. to 3500 lbs.
95281	12/06/00	Hoists on large parts washer is not working labor stop
95363	12/06/00	Hoist #159 adjust trolley brake to OEM specs.
95364	12/06/00	Hoist #159 shorten pendant strain relief chain
95365	12/06/00	Hoist #159 tighten end cover of worm gear housing on drum drive
95366	12/06/00	Hoist #159 bridge bumpers broken, order new bumpers and install.
95369	12/06/00	Hoist #159 foundation bolt nuts loose, tighten nuts of vertical uprights.
95370	12/06/00	Hoist #132 bridge drive gear set screws loose, tighten
95371	12/06/00	Hoist #132 repair festoon wiring at hoist connector box
95372	12/06/00	Hoist #132 electrical box cover missing.
95373	12/06/00	Hoist #132 pendant wire service loop needs attaching to strain relief
95394	12/07/00	Hoist over big blue washing machine in CTD's shop needs unjamming
95443	12/07/00	Please have hoist team load test stand for storage
95449	12/07/00	Adjust bridge brakes
95450	12/07/00	Adjust trolley brake
95452	12/07/00	Tie-in 4 loose connections in hoist control box on terminal block
95454	12/07/00	Repair cover screw and, taped hole on bridge box
95576	12/08/00	Hoist over big blue washing machine in CTD's shop needs unjamming
95596	12/08/00	Hoist 149 hook is broken
95804	12/11/00	Hoist #57 certification decal is damaged. Needs new certification label
95919	12/12/00	Change capacity makings on hoist 222, center room on end with metal shelter, old GSE building. Change from 4000 lbs. to 3500 lbs.
95956	12/12/00	Hoist #262 on the chrome plate line -- controls are sticking. Thanks
95976	12/13/00	Up and down control on pendant very intermittent
95997	12/13/00	Pettibone crane 020897, remove wheels and inspect brake linings
96000	12/13/00	Pettibone crane 020897, replace hoses, one from filter to hydraulic pump and one from pump to drum motor
96001	12/13/00	Pettibone crane 020897, repair/replace load indicator. This was deferred item from last B inspection
96003	12/13/00	Pettibone crane 020897, repair/replace two block alarm. This was deferred item from last B inspection

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
96004	12/13/00	Pettibone crane 020897, repair/replace turn signal system. Repair replace spot light on rear of crane. This was deferred item from last B inspection
96005	12/13/00	Pettibone crane 020897, correct load chart for on rubber lifting
96102	12/14/00	Hoist 89 fiberglass/prop shop lost trolley motion. Check hot shoes....again....
96108	12/14/00	Hoist #89 will not work stoppage
96123	12/14/00	Hoist 145 H-46 hangar, no high speed up or dp. Check high speed contactor and associated wiring.
96214	12/15/00	RH hoist cable on clamshelter #2 at r/w 28 is frayed and jamming the guide pulleys. Door has been shut but cable must be repaired or replaced before future door openings. Use 7F5KC55. Send to hoist team.
96340	12/18/00	Upper travel limit out of adjustment
96388	12/18/00	Carrier #2 in F408 test cell is inoperative. This is a work stoppage situation.
96395	12/18/00	Wire motor for hoist 145
96449	12/19/00	The wire rope has come unspooled on hoist #181. we are on a work stoppage for hoist.
96463	12/19/00	Hoist 181, rewind wire rope back on drum
96489	12/19/00	Forward to 65500 hoist 184, balance shop no hoist motion or trolley motion, check control circuit fusing
96492	12/19/00	Carrier #2 is inoperative. Request repair. Work stoppage.
96586	12/20/00	Fwd to 65500. Engine carrier number two will not go fwd or reverse. Stuck in same spot.
96600	12/20/00	Hoist team to asst in pulling fuel probe
96605	12/20/00	Hoist stopped working. #173
96738	12/21/00	Hoist team to asst in pulling fuel probe
96777	12/21/00	Hoist 145 inoperable
96965	12/27/00	Overhead hoist in 46 hanger has no power
96972	12/27/00	Hoist in 53 hanger not working properly (nearest the street)
97027	12/28/00	Hoist #181 frayed lifting cable on the hoist. We hung out of service tag on same. Work stoppage.
97037	12/28/00	Test cell frame for J79 engine is stalled on the monorail and will not move forward or reverse, up and down works
97047	12/28/00	Air control sticks in one position
97054	12/28/00	Hoist #145 in CH-46 hanger. Hoist motor smokes when going up with load. Hoist has had a spot in it for some time that drags when going up and motor stops lifting according to operators. (attn: hoist team) looks like new motor recently installed
97069	12/29/00	Hoist 181, 402 shop. Replace wire rope
97070	12/29/00	Engine carrier for J79 hung up on rail check track and replace fuse again
97071	12/29/00	Hoist 99 new air hoist old building control hangs up check pendant
97072	12/29/00	Hoist 145 new motor smoking check wiring and brakes
97188	01/02/01	Hoist in engine test bay is out of calibration. We need this taken care of so we can continue engine testing.
97292	01/03/01	To 65500. Hoist 8 monorail over blaster in cleaning shop adjust holding brake to hold test load

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
97308	01/03/01	Hoist #231 will not work
97323	01/03/01	To 65500 hoist 231, 133 machine shop, has quit again, check power and main line contactor
97327	01/03/01	RH hoist cable on clamshelter #2 at R/W 28 is frayed and jamming the guide pulleys. Door has been shut but cable must be repaired or replaced before future door openings. Use 7F5KC55. Send to hoist team.
97363	01/03/01	Hoist 188, test cell 1, bldg 133, air leaking, appears to be from pendant. Ingersoll Rand two lever type. Repair/replace pendant.
97528	01/04/01	Engine cradle hoist set (numbers 361 and 362) are making a grinding noise when in motion up or down. Please repair/service as necessary.
97641	01/05/01	Air operated overhead hoist is not working in the prep side of hanger. Work has come to a stop. Would appreciate assistance ASAP. It will traverse or operate up and down, and the air is on. Thanks
97672	01/05/01	Hoist 195 propeller shop painting prep room remove hook, clean, have NDT done. Lubricate and reinstall hook
97675	01/05/01	Hoist 179 propeller shop rubber room remove hook, clean, have NDT done. Lubricate and reinstall hook
97677	01/05/01	Hoist 179 propeller shop rubber room adjust upper and lower limit switches
97681	01/05/01	Hoist 212 prop shop high bay area. Secure pendant tag line to control box with wire rope loop
97683	01/05/01	Hoist 212 prop shop high bay area. Install new bumper on center bridge truck west end
97684	01/05/01	Hoist 233 prop shop high bay area. Hoist trolley brake coil inoperative replace coil.
97708	01/06/01	Hoist #89 stopped and was smoking. Work stoppage!
97721	01/07/01	Upgrade hoist #89 to 1000 lb capacity in F408 engine assembly area.
97740	01/08/01	Freight elevator won't lift
97758	01/08/01	Last Friday, put in request #97641 for repair to hoist. It is in the way of moving an AC this morning. Cannot move fuel cells without an effort. Would appreciate some assistance ASAP
97796	01/08/01	Rewire hoist control and verify operation
97814	01/08/01	Hoist 16 final finish hangar. Bridge drive blowing air no movement on hoist check air lines for bad connections and leaks.
97900	01/09/01	Hoist 311 remove hook, blast hook, deliver to NDI for zygo inspection, replace hook
97903	01/09/01	Hoist 404 bridge runway hangers loose at runway connection. Adjust to tighten, check height dimension in comparison to other runway. This is the runway on the right as you bridge forward.
97906	01/09/01	Hoist 404 rubber bridge bumpers missing
97946	01/09/01	Hoist #178 / no high speed on trolley
97972	01/09/01	Hoist #48 has sporadic operation in H-53 hanger
98010	01/09/01	Reattach control cable to hoist
98019	01/10/01	Hoist 53, high one in strip barn, replace pull operator
98020	01/10/01	Hoist 178, new low over wonton machine, no high speed trolley, check relay and pendant, hoist due certification next week
98070	01/10/01	Hoist 128 has a bent clasp on the hook and needs to be replaced.
98081	01/10/01	Hoist in stripbarn is broke. /labor stop

Industrial Maintenance Services
Overhead Hoist Work Orders (continued)

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Ticket No	Date Created	Description
98084	01/10/01	Hoist #182 is out of calibration needs weight tested work stoppage thanks.
98091	01/10/01	Hoist #382 in corrosion barn is out of calibration/ please calibrate ASAP
98127	01/11/01	Hoist tag has expired 12-3-00... Need re-cert ASAP. We are located in the small blast area. This hoist is vital to our working process, in terms of lifting heavy parts. Thank you
98136	01/11/01	Hoist 128, repair/replace safety latch
98139	01/11/01	Hoist 48, H53/C130 hangar sporadic operation check pendant cable
98153	01/11/01	Hoist 228 replace 2 each air hose festoon hanger brackets
98155	01/11/01	Hoist 227 replace 2 each bridge festoon hangers
98156	01/11/01	Hoist 227 replace wire rope, broken wires and crushed section, reason unknown, just is.
98158	01/11/01	Hoist 287 adjust spacing of bridge drive and running wheels.
98160	01/11/01	Hoist 287 festoon push/pull bar loose, tighten 2 each bolts.
98161	01/11/01	Hoist 287 tighten motor retaining hardware on forward drive trolley.
98162	01/11/01	Hoist 287 replace damaged wire rope, broken wires and crushed section
98163	01/11/01	Hoist 287 adjust holding brake as per OEM info in file folder
98165	01/11/01	Hoist 288 adjust holding brake
98166	01/11/01	Hoist 288 adjust trolley brakes
98167	01/11/01	Hoist 288 adjust bridge brakes
98169	01/11/01	Hoist 116 adjust bridge brakes
98170	01/11/01	Hoist 116 adjust trolley brakes
98171	01/11/01	Hoist 116 replace missing nut on pendant controller
98206	01/11/01	Hoist 288 replace the wire rope. Broken wires and crushed section
98223	01/11/01	Cable frayed on hoist 181. Red tagged hoist
98249	01/11/01	Reattach cable to hoist. Second request, work stoppage
98290	01/12/01	Hoist #116 not moving, work stoppage
98301	01/12/01	Elevator lift in propeller shop 94301 inoperable. Needed to transport H53 clamps to be calibrated. Send to hoist team
98335	01/12/01	Overhead paint line trolley in the paint shop (bldg 137) needs servicing. Rollers are sticking.
98385	01/12/01	Parts fell off power strips for overhead hoist #218 in shop 96555. Parts in shop supervisors office.
98460	01/16/01	Hoists #16 on perp side does work
98496	01/16/01	Hoist #319 relabel mislabeled label on bridge. Erroneously labeled 2000 lbs, relabel to 1000 lbs. Cap.
98498	01/16/01	Rewire two track switches NDI line 93668
98520	01/16/01	Vehicle #1200610, mobile crane, Koehring item #8 clean battery post and connection
98521	01/16/01	Vehicle #1200610, mobile crane, Koehring item #11 tachometer not working
98523	01/16/01	Vehicle #1200610 Koehring mobile crane, item #25 master brake cylinder reservoir cap, front and rear, broken.
98524	01/16/01	Vehicle #1200610 Koehring mobile crane, item #35 hydraulic filter above front differential leaking